

# XFEL projects:

- 1) Characterization and fiducialization of Undulator Quadrupoles
- 2) High precision temperature measurementsystem for XFEL undulator gap compensation

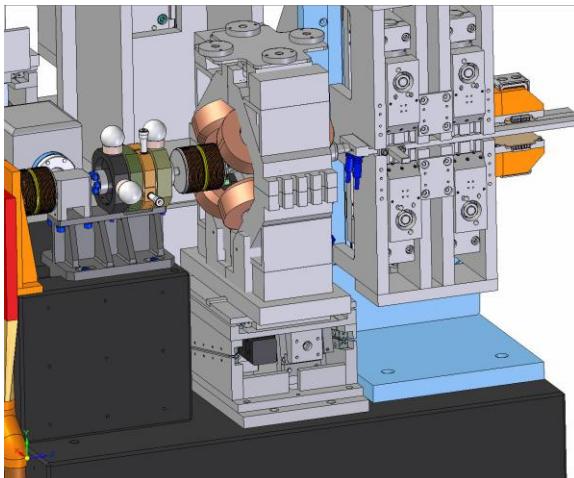
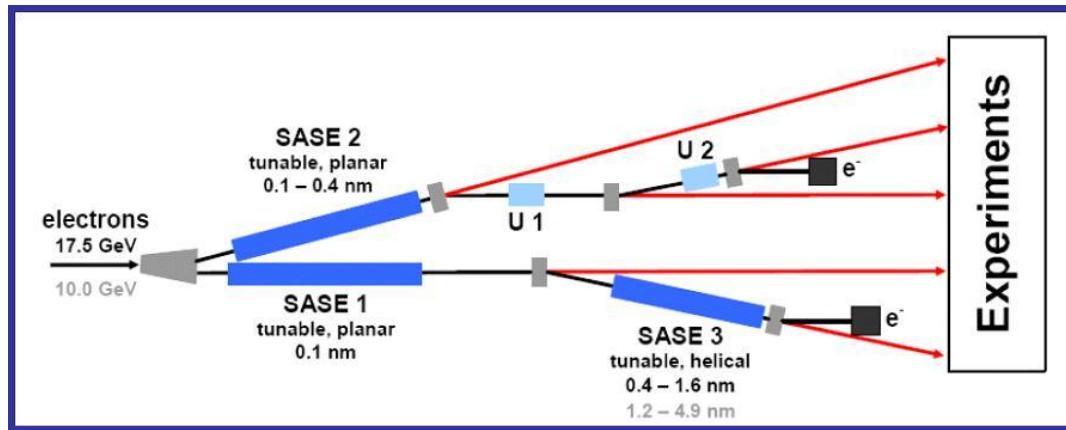
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# European XFEL

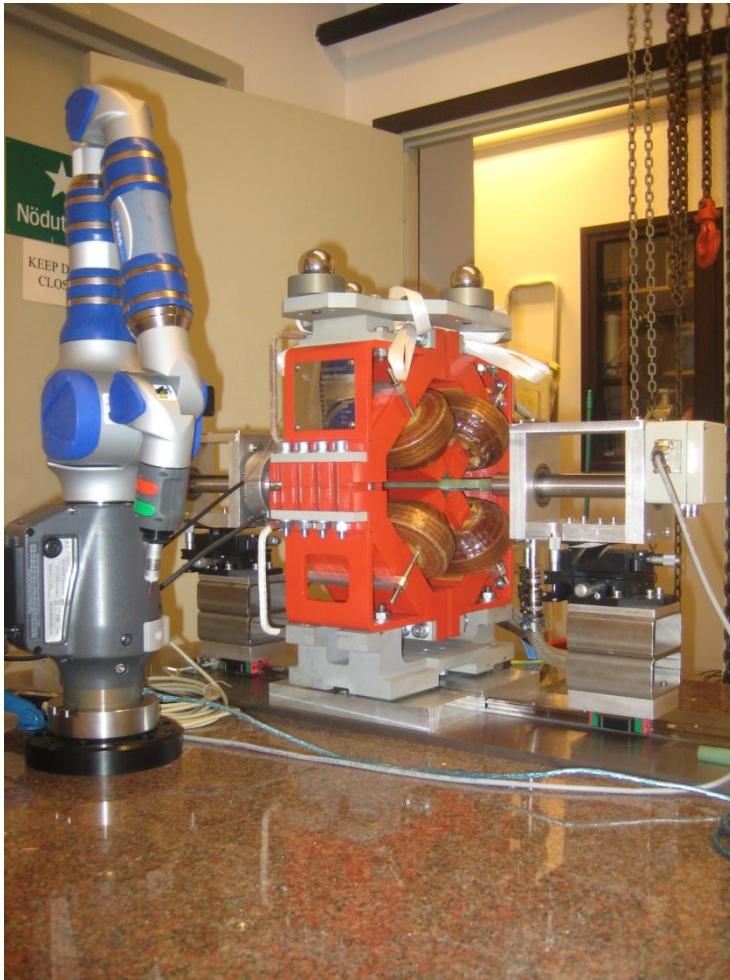


## Project description:

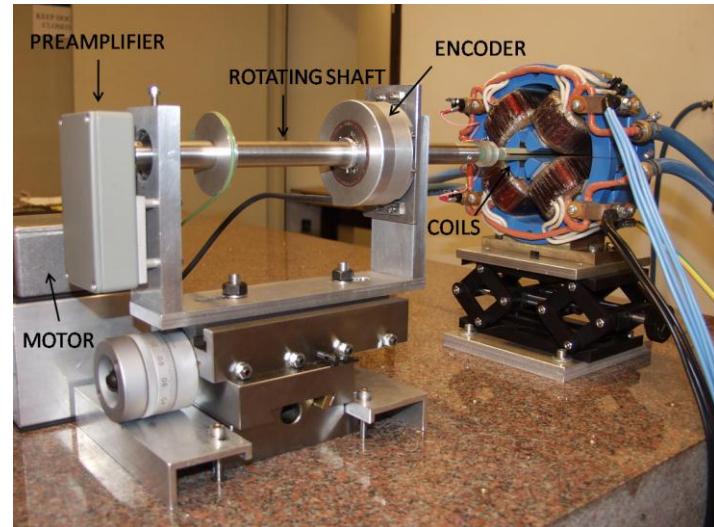
- Build a setup that can fiducialize the XQA magnets better than  $50 \mu\text{m}$  ( $<2 \mu\text{m}$  after BBA).
- Fiducialize and characterize approximately 127 XQA magnets.

Intersection between 5m undulator modules

# Rotating coil setup and FaroArm



New Setup



Previous Setup



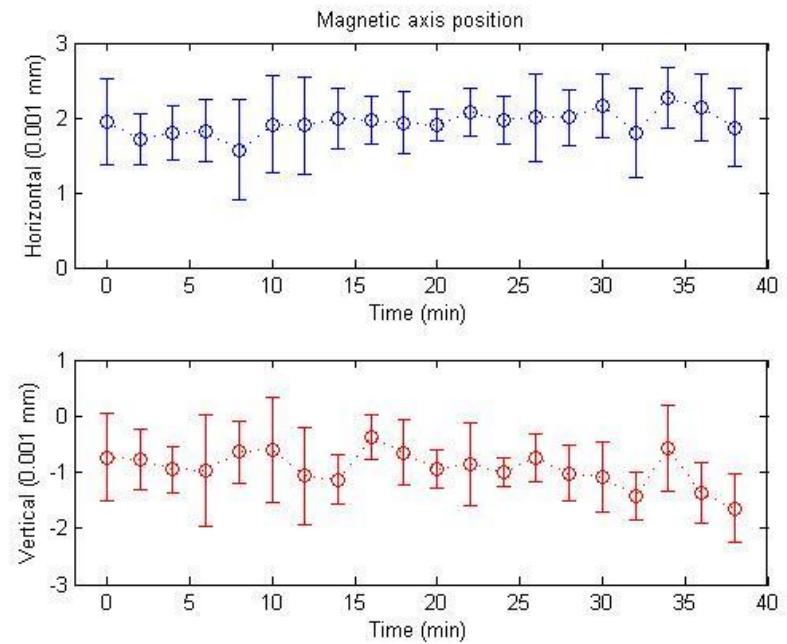
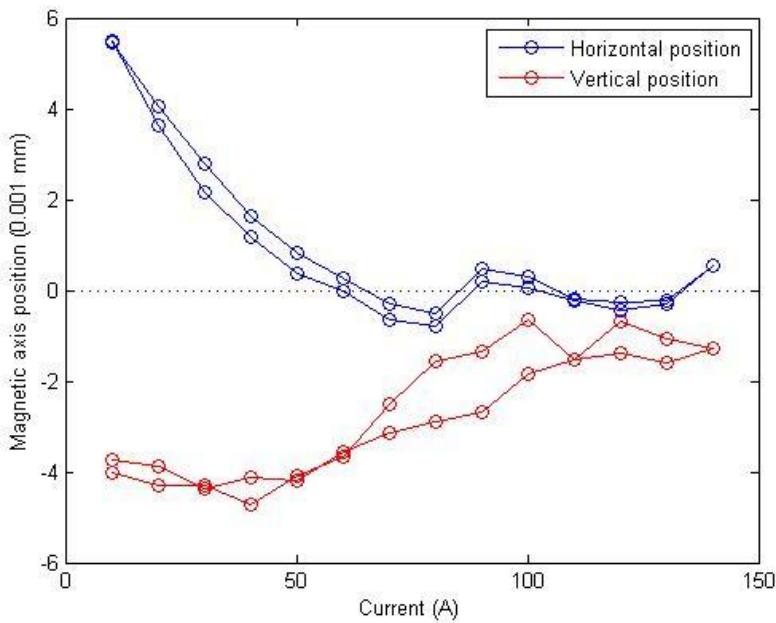
Circuit board coils

## Analysis

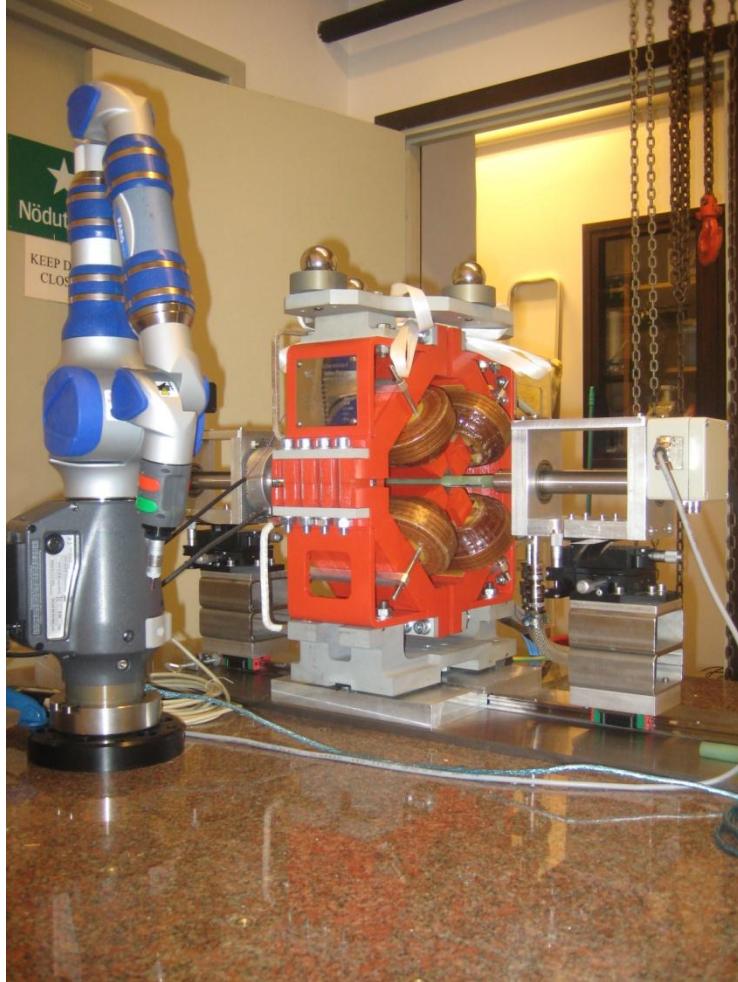


$$r = R \sqrt{\frac{P^2 + Q^2}{P^2 + Q^2}}$$

# First result XQA001: Magnetic center position



# Fiduzialization



## Platinum Faroarm

- Portable coordinate measuring machine with accuracy  $< 18 \mu\text{m}$  over 1.2 meters.
- Magnetic center measured with accuracy  $\pm 20 \mu\text{m}$ .
- Geometric center measured and compared with magnetic center.

# Framtiden

- Två prototypmagneter XQA001,XQA002 uppmätta.
- Första 10 kvadrupoler på väg från Novosibirsk.
- Alla 127 magneter ska vara uppmätta innan sommaren 2012.