



*Motto: When you aimed for **PERFECTION**, you discover it is a **moving target**.*  
**George Fisher**

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# Accelerator Driven Transmutation Systems - new challenges, new experiments, new instrumentations

*Waclaw Gudowski*  
*Nuclear & Reactor Physics*  
*KTH*



# Program

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- Accelerator-driven Transmutation of Nuclear Waste Concept (ATW) – Accelerator Driven Systems (ADS)
- Components of ADS
- Impact of ADS on Nuclear Power
- A short review of some on-going projects and experiments related to ADS
- Experimental & instrumentation challenges
- Conclusions

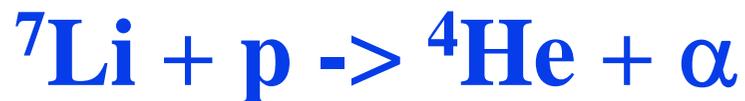


# What is TRANSMUTATION?

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Nuclear process where one element transforms into another one via nuclear reactions.

Nuclear transmutation was first demonstrated by Rutherford in 1919, who changed  $^{14}\text{N}$  to  $^{17}\text{O}$  using energetic  $\alpha$ -particles. First accelerator-driven transmutation demonstrated by J.D. Cockroft and E.T. Walton, 1930:



Then intensively developed by scientists working on first accelerators (G. Seaborg). Plutonium was first produced using just accelerator.

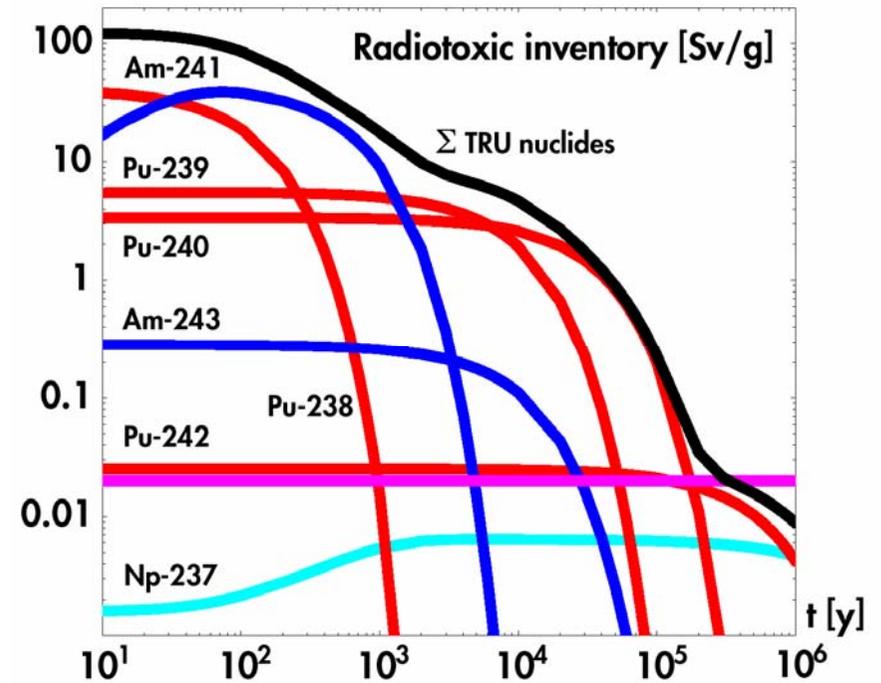
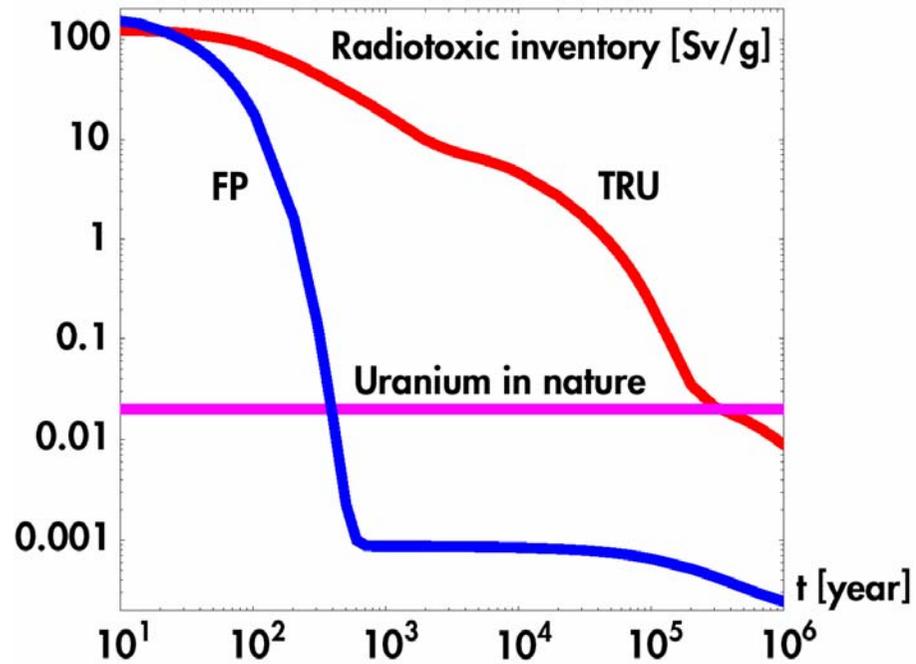


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# WHY ARE WE INTERESTED IN TRANSMUTATION??

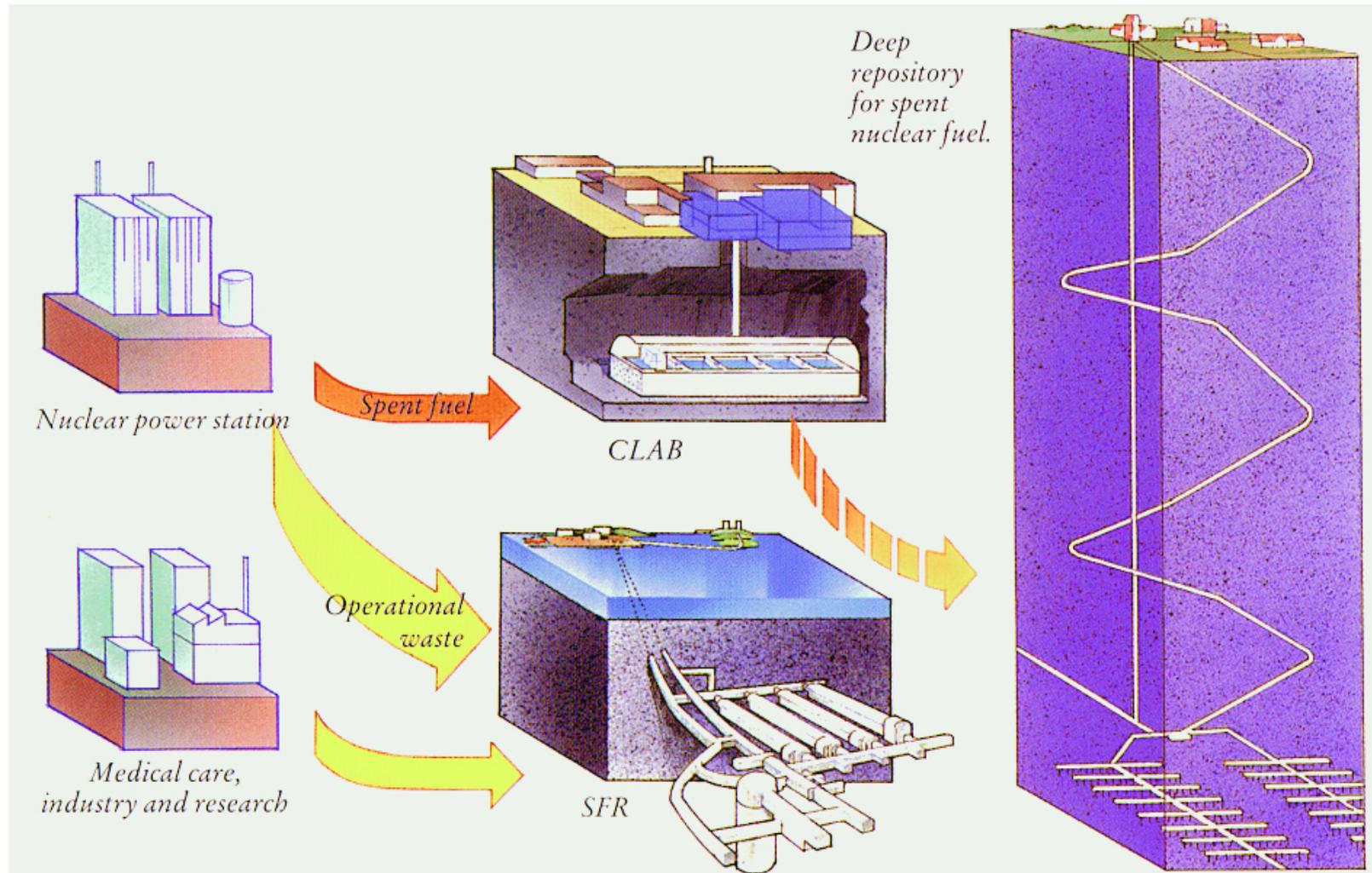


# Radiotoxicity of spent fuel reactor fuel (LWR)





# ”Official” Nuclear Fuel Cycle





Spent Nuclear Fuel containing almost the whole Periodic System of Elements is, however, not a *Mendeleev Garbage-Can*

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- **Only very few isotopes determine the HAZARDS of the spent fuel repository or/and waste handling:**
  - **In the long term:**
    - **Actinides:** Pu isotopes (mainly 239),  $^{243/241}\text{Am}$  and  $^{237}\text{Np}$
    - **Fission Products:**  $^{99}\text{Tc}$  ( $T_{1/2}=2.1\times 10^5\text{y}$ ) and  $^{129}\text{I}$  ( $T_{1/2}=1.5\times 10^7\text{y}$ ), ( $^{135}\text{Cs}$ )
  - **In the short term:**
    - $^{90}\text{Sr}$  and  $^{137}\text{Cs}$



# Long time uncertainties of geological disposal

Nuclear spent fuel will get a **CERTAIN** repository for an **UNCERTAIN** FUTURE

**DODDERER**

*Gubbstrutten:*



– Det utbrända kärnbränslet får en säker förvaring i en osäker framtid.

Dagens Nyheter, 1996  
Instrumentation seminar, April 2004

*Long-term  
Repository Performance  
Uncertainties*

- Solubility/transport
- Volume
- Diversion
- Source term
- Heat
- Siting/licensing

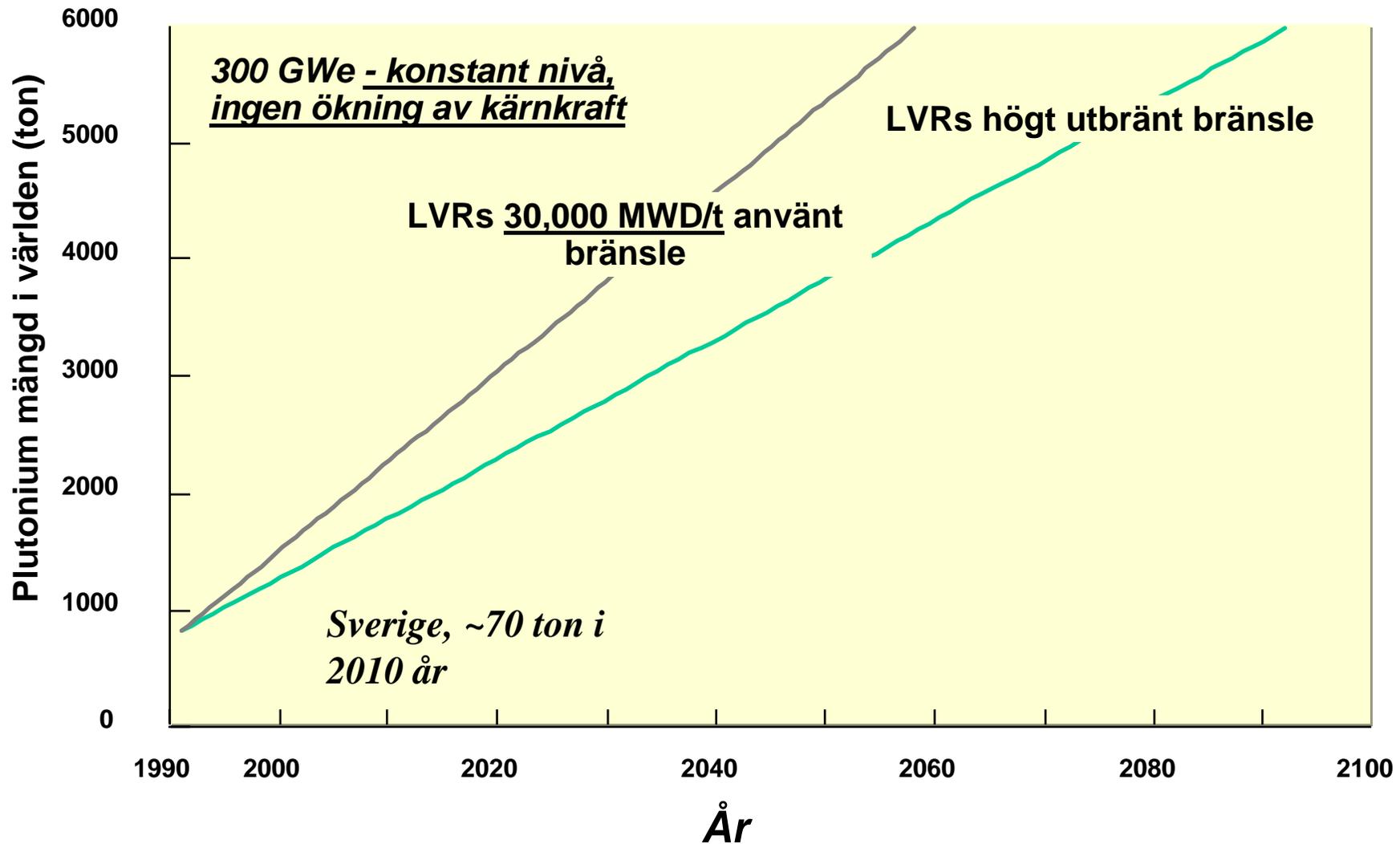
- Geology
- Climate
- Human factors

*time*

Transmutation can reduce all these concerns



# Pu-stock in the world





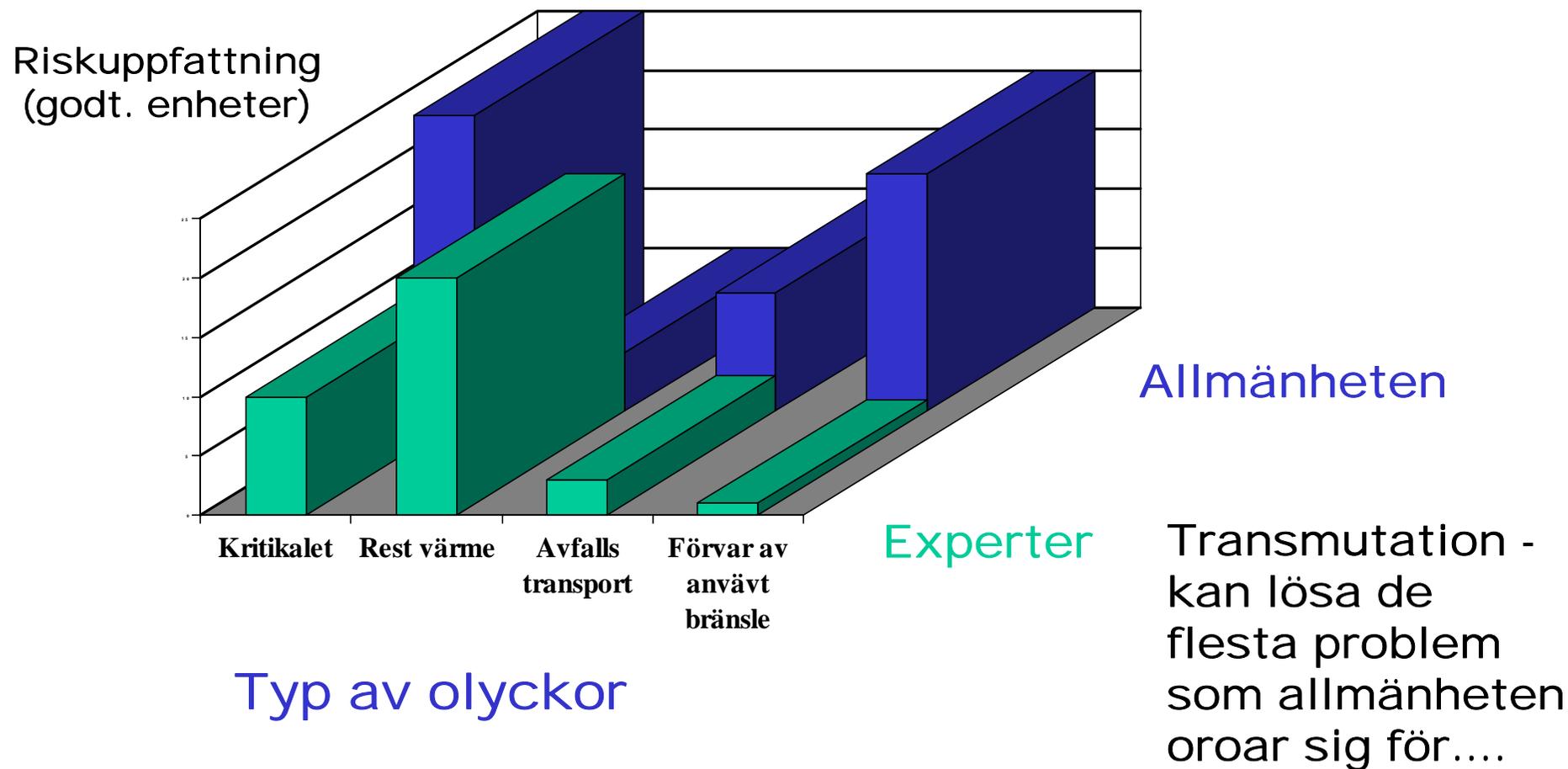
# Pu is a problem....



Instrumentation seminar, April 2004



# Riskuppfattning för olyckor relaterade till kärnkraften





# Transmutation Processes by

Photons  
through ( $\gamma, n$ )

$^{137}\text{Cs}$ ,  $^{90}\text{Sr}$   
actinides

neutrons

charged  
particles

actinides

Existing  
reactors

New  
"reactors"

Fusion  
through ( $n, 2n$ )

Fast  
reactors

Thermal  
reactors

Critical  
reactors

Accelerator-  
driven

Very limited potential  
mainly Pu, possibly  
some actinides

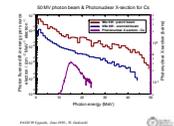
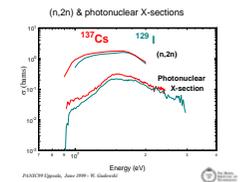
Different options. Efficient  
transmutation of most  
of the actinides, including  
WEAPON Pu. Also fission products



# Which method should be chosen?

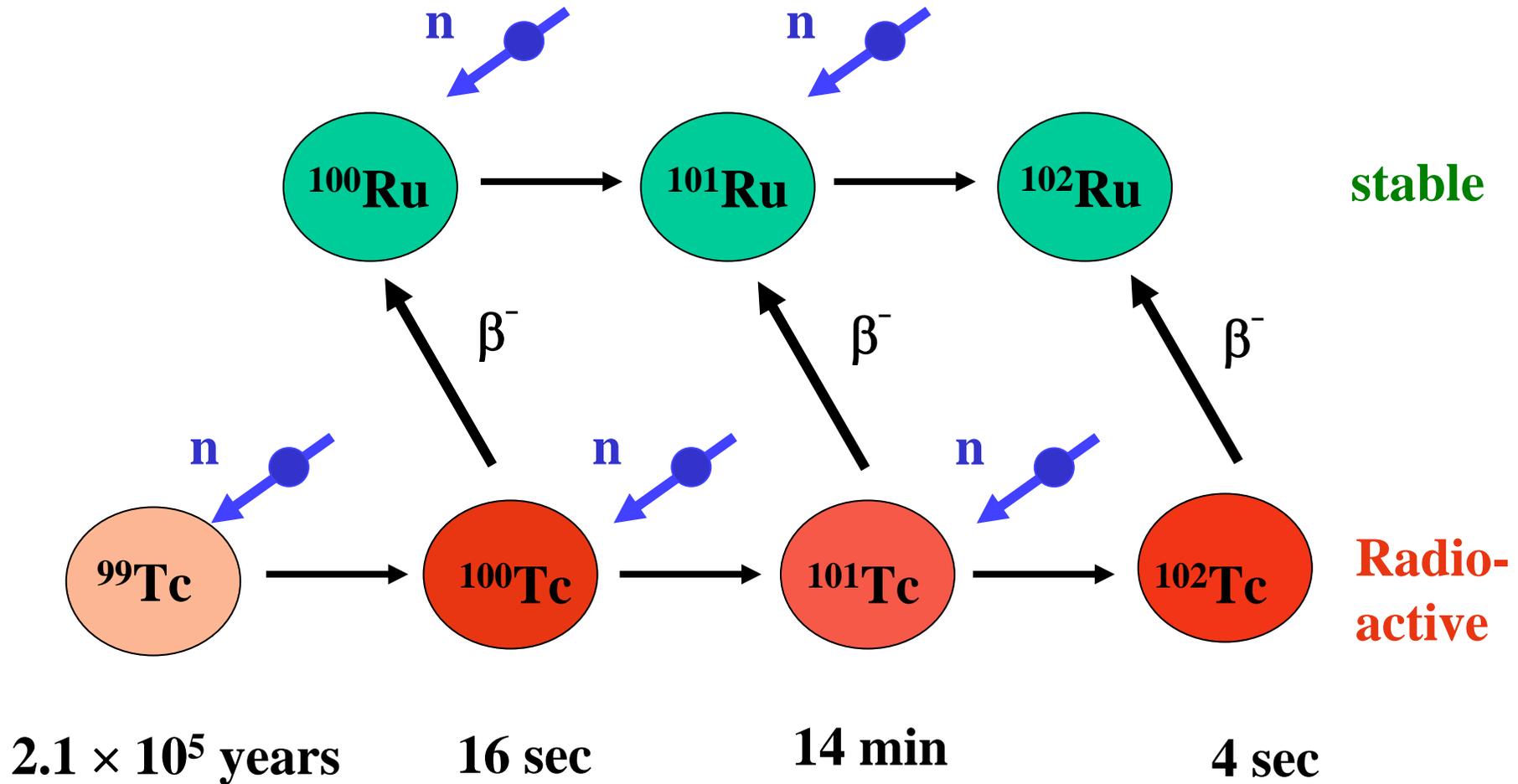
Only fission-enhanced neutron transmutation is economical energetically (exothermic)

- in spite of a fact that (n,2n) reaction X-sections “fit” fusion neutrons, energetic cost is about 200-300 MeV/nuclei for FP transmutation
- direct spallation-transmutation costs ab. 300-600 MeV/nuclei
- ( $\gamma$ ,n) even worse, about 4000-5000 MeV/nuclei (assuming electricity production with nuclear power one would produce more e.g.  $^{137}\text{Cs}$  than transmute)





# Transmutation through neutron capture, e.g. transmutation of Technetium

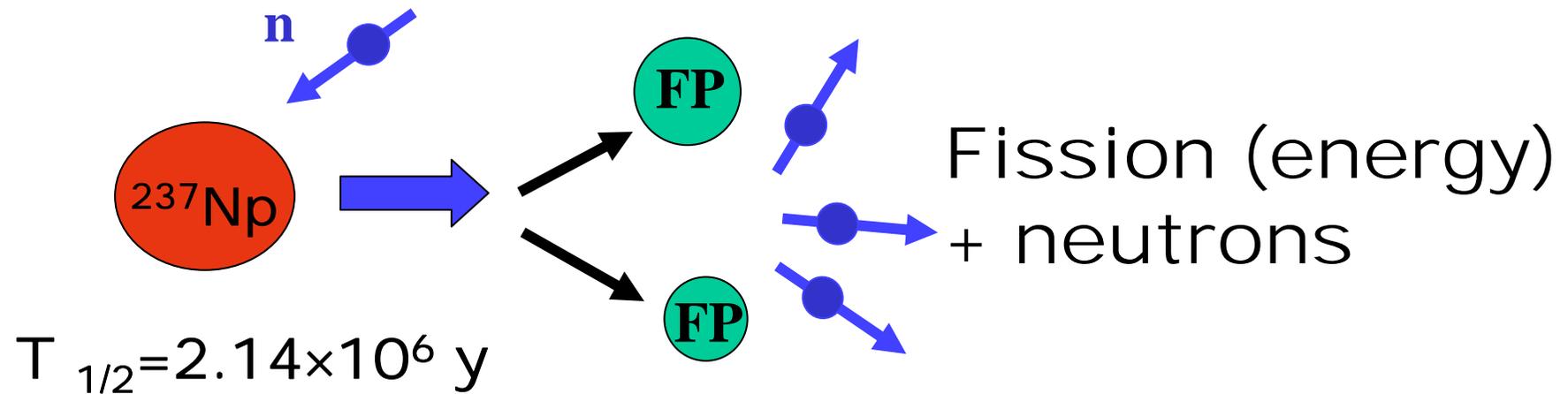




# Transmutation through capture and fission.

## Transmutation of TRU

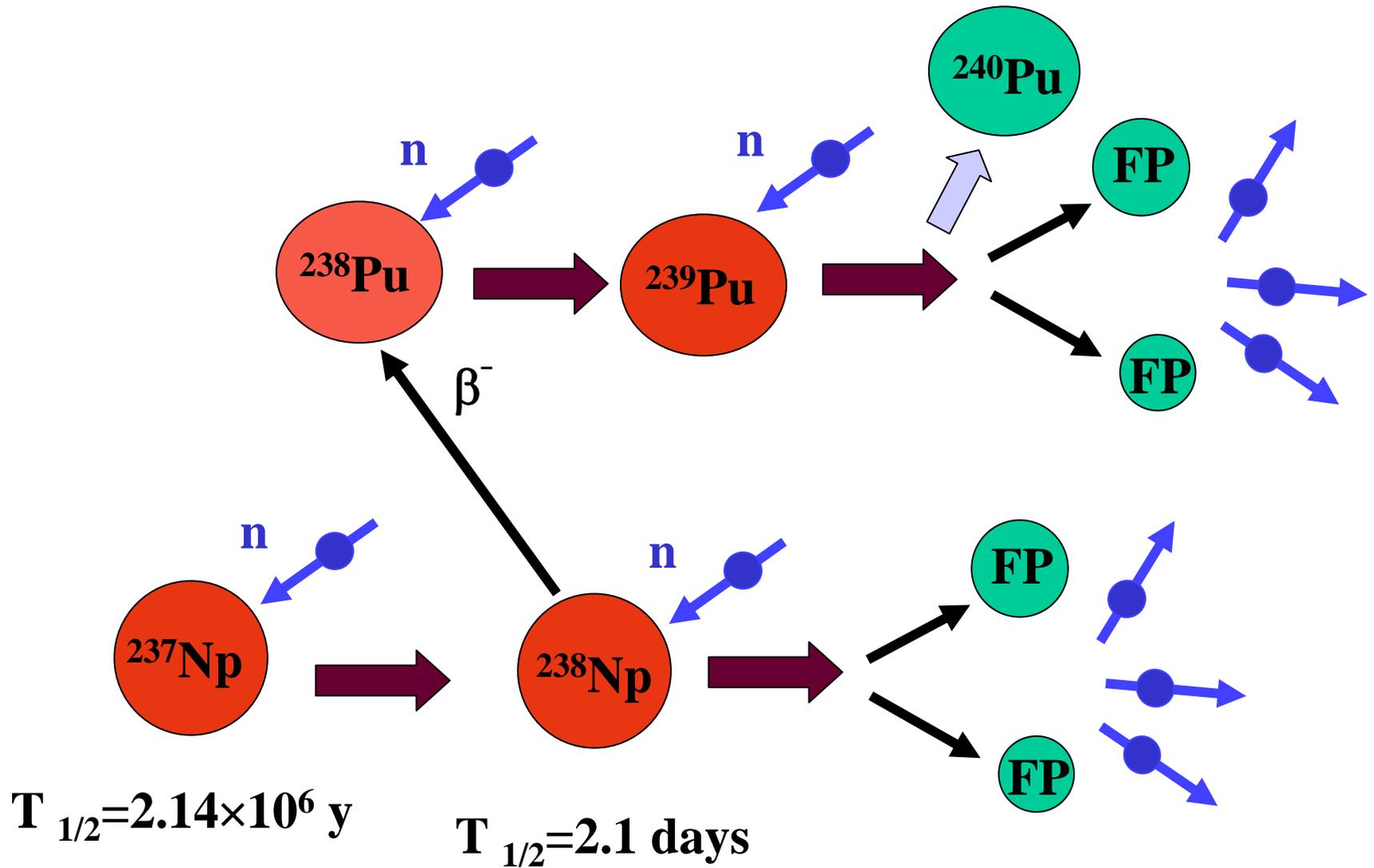
Fast neutrons





# Slow neutrons

Microsoft PowerPoint  
Presentation





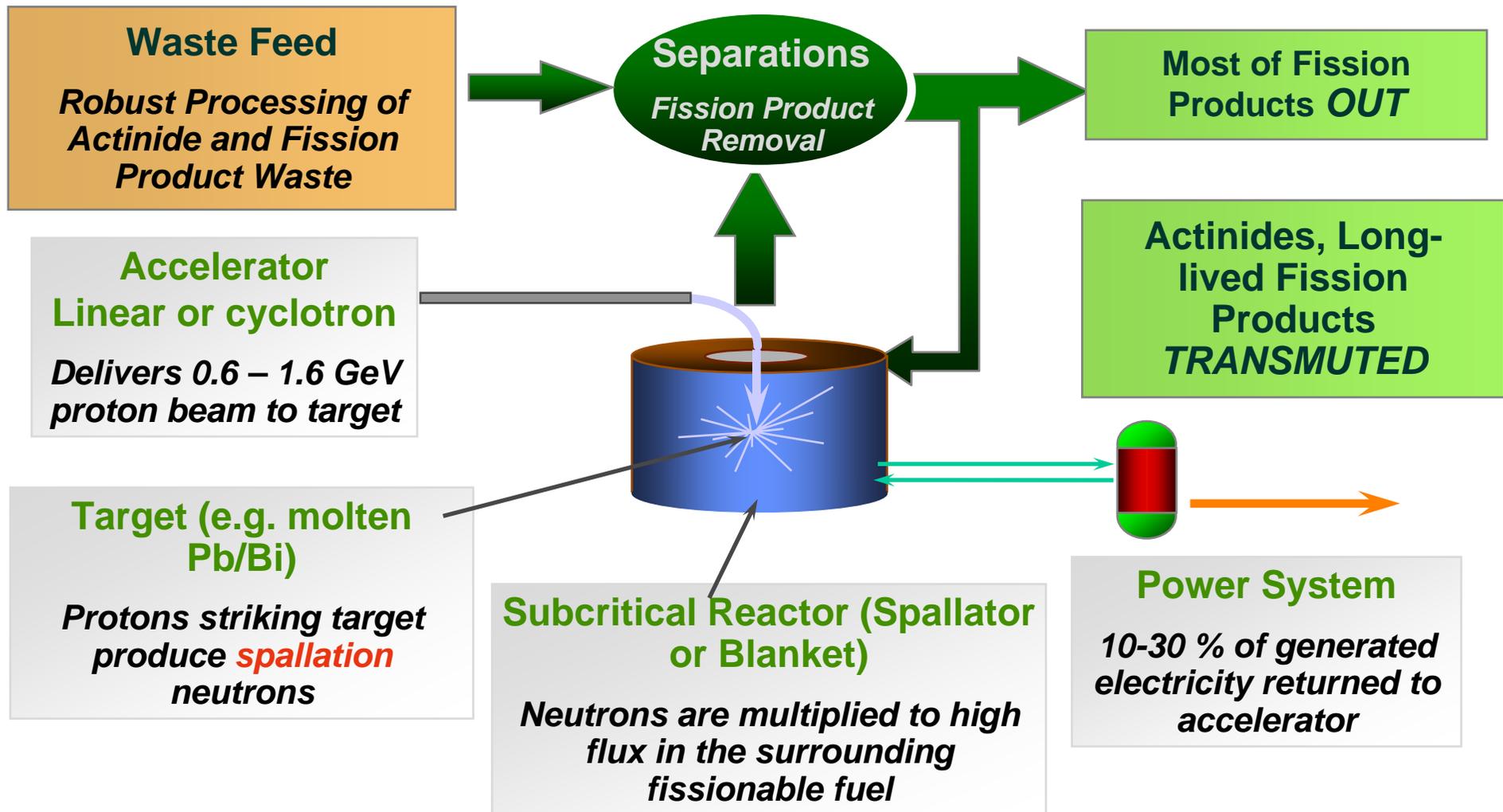
# So why **Accelerator-Driven** **Transmutation with neutrons?**

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- It is exothermic
- It addresses criticality concerns: power control not linked to reactivity feedbacks, delayed neutrons or to control rods, but only to the accelerator drive
- It permits transmutation in dedicated cores, purely transuranic, or other “exotic” fuels
  - subcritical systems work independently of the fuel composition
  - allows constant power during burn-up through variable beam power
  - allows very deep burnup of Pu and other actinides, End of Life inventory not limited by criticality conditions
- Neutronics and thermohydraulics are effectively decoupled



# Accelerator driven transmutation Principal Components





# What we do at KTH?? A LOT!!

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- Think, conceptual designs of ADS, simulate and optimize new ADS, develop new Monte Carlo codes, e.g. burnup Monte Carlo (MCB)
- Transient behaviour and safety aspects of ADS
- From basic physics – spectrum measurements, cross sections to operational measurements
- Radiation damages, simulations, Molecular Dynamics – a path to applications
- Participate in many experiments:
  - 1 MW spallation target, collaboration with Russia, USA (LANL) and France (CEA)
  - MUSE-experiment (a pre-model of ADS) in Cadarache, CEA, in France
  - YALINA experiment in Minsk (pre-model of ADS)
  - SAD-experiment in Dubna – the first real ADS



# What we do at KTH...

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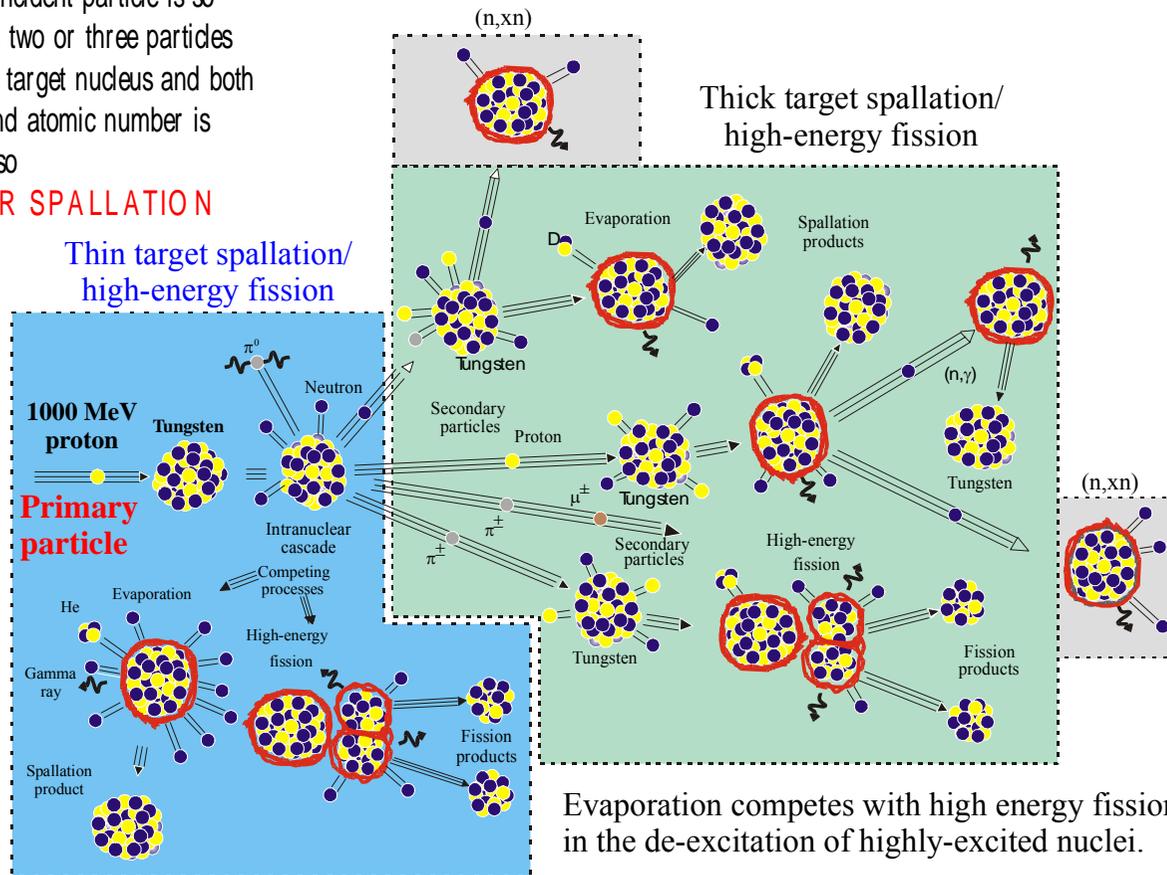
- Many EU-projects in 5th FP(XADS, **CONFIRM**, MUSE, TECLA, SPIRE, FUTURE, ADOPT, MOST m.m.)
- Important projects in 6th FP – **RED-IMPACT**, proposal for EUROTRANS, NURESIM + Gen IV
- Technical Working Group – so called Rubbia-group -> European ADS-Roadmapping
- Bilateral collaboration with USA, USA (LANL, ANL), France (CEA, CNRS), Germany (FZK), Belgium (SCK-Mol), Korea (KAERI), Japan (JAERI) +more
- Collaboration with IAEA, NEA/OECD



## SPALLATION PROCESSES IN THIN/THICK TARGET

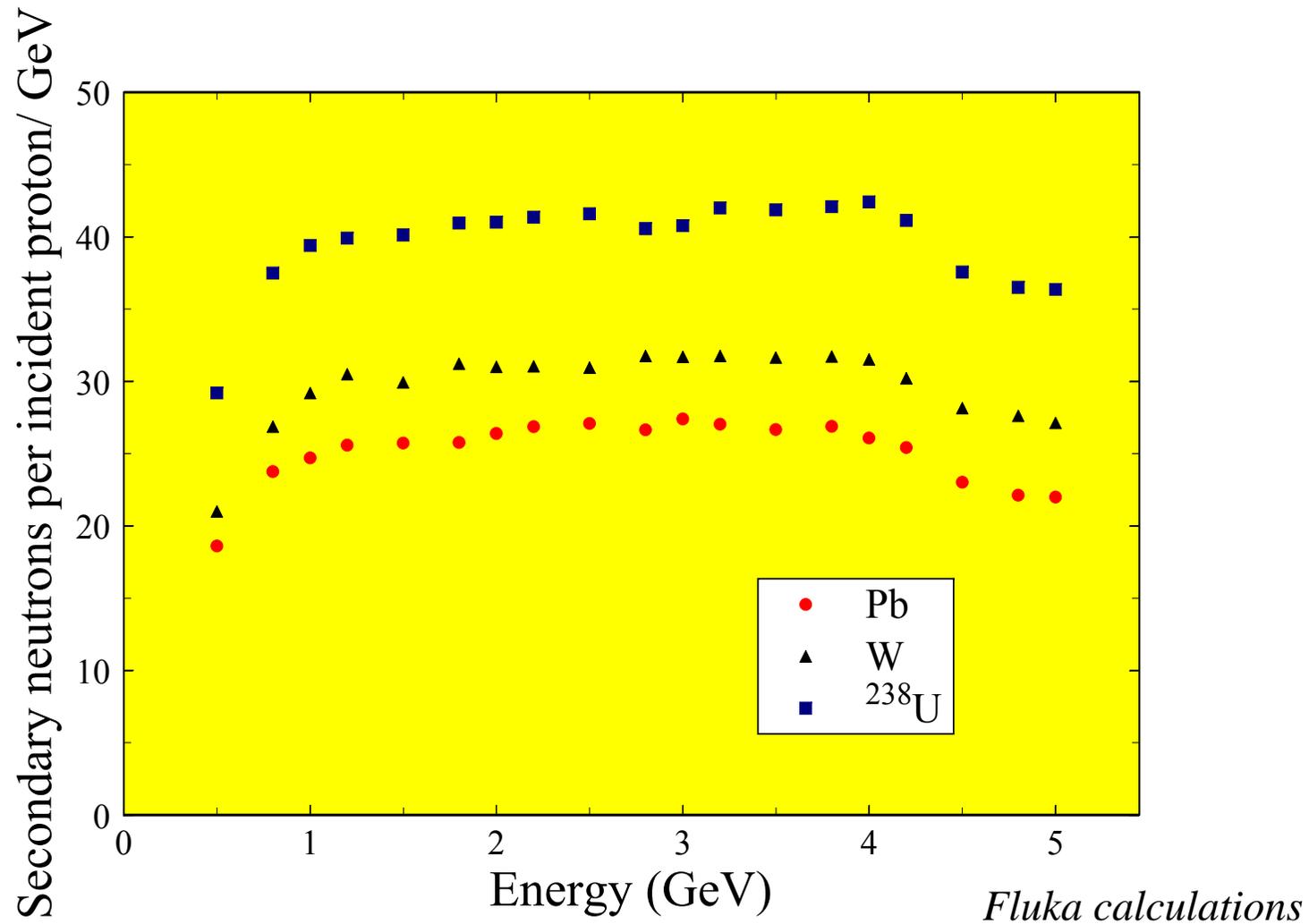
**SPALLATION**: A nuclear reaction in which the energy of each incident particle is so high that more than two or three particles are ejected from the target nucleus and both its mass number and atomic number is changed. Called also

**NUCLEAR SPALLATION**





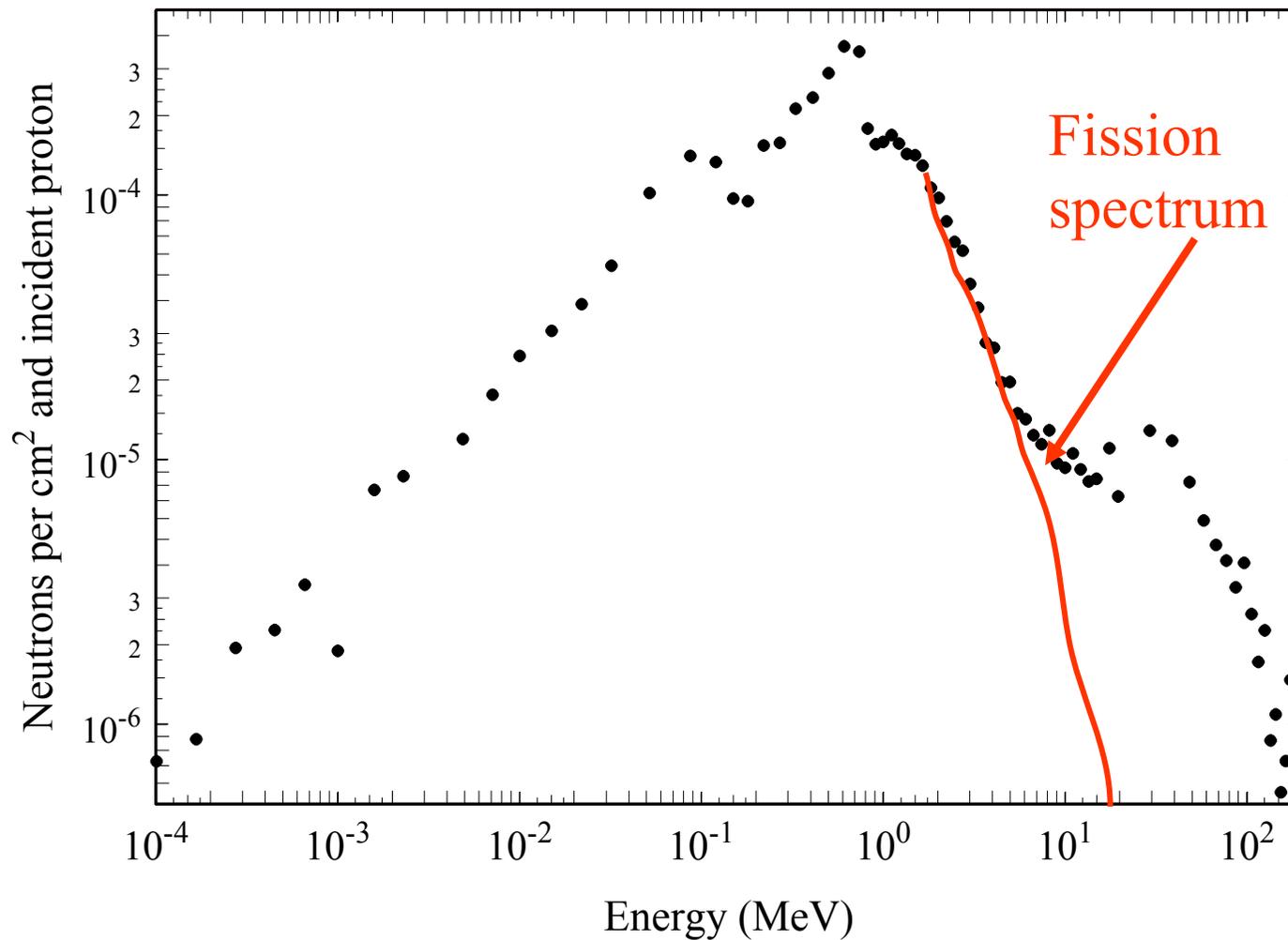
# Spallation process is an intense neutron source





# Spectrum of spallation neutrons

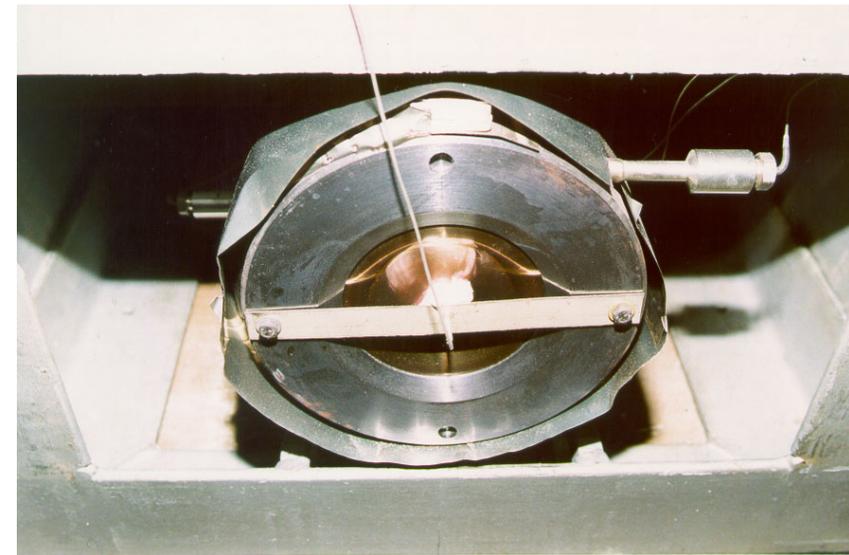
Pb/Bi target  $120 \times 150 \text{ cm}^2$ , 1,6 GeV







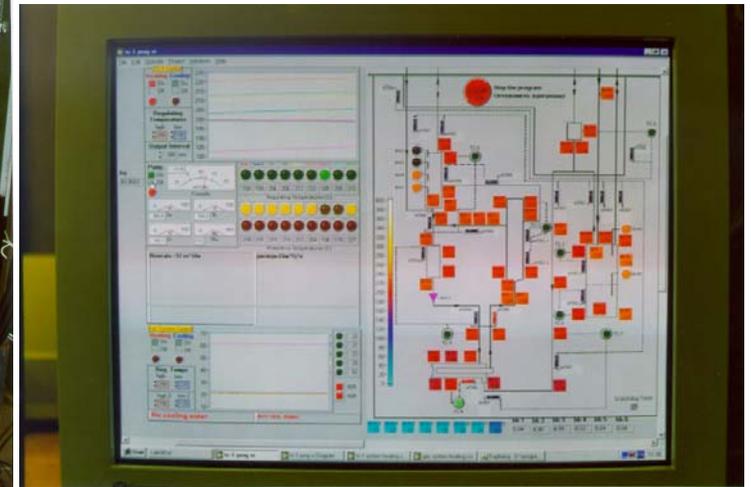
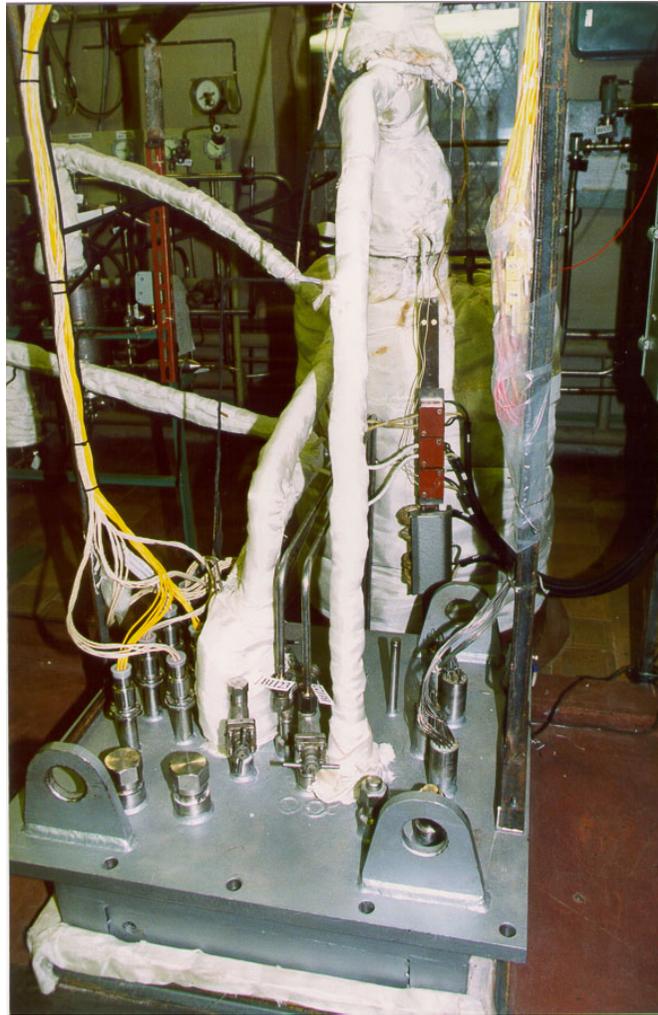
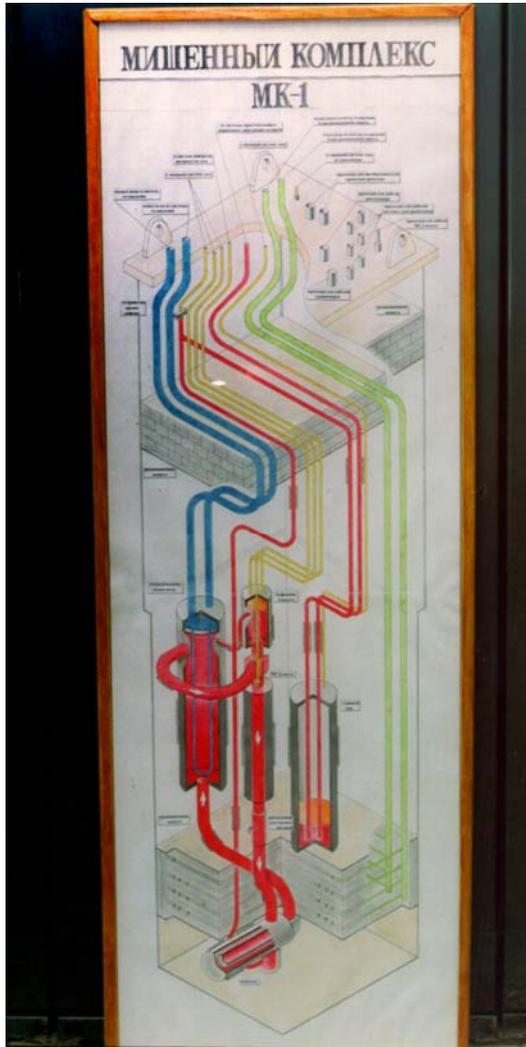
# Images of internals of the target



Instrumentation seminar, April 2004



# ISTC #559 - 1 MW Pb-Bi spallation target





# ISTC #559 - 1 MW Pb-Bi spallation target

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Instrumentation seminar, April 2004



# What have we learned?

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- Customizing Pb-Bi (and Pb) technology – controlling corrosion/erosion processes through:
  - Right choice of the constructional materials (steel)
    - below 400 C – a "regular" austenitic steel
    - above 450 C – a high Cr-content ferrite-martensitic steel (upper limit ~620 C)
  - Formation of the protecting films on the steel surface
    - protecting films (layers) consist mainly of  $Fe_3O_4$ , then  $FeO$ ,  $Fe_2O_3$  and  $Cr_2O_3$
  - Control of the coolant quality (oxygen and mass transfer control)
    - To keep protective layer of the oxide the concentration of the dissolved oxygen in the alloy should be kept on the level of equilibrium with  $Fe_3O_4$

$$K = \frac{a_{[Fe_3O_4]}}{a_{[O_2]}^2 \cdot a_{Fe}^3}$$



# MEGA-PIE EXPERIMENT at PSI

- A child of of Russian target!
- An efficient technology transfer



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a)



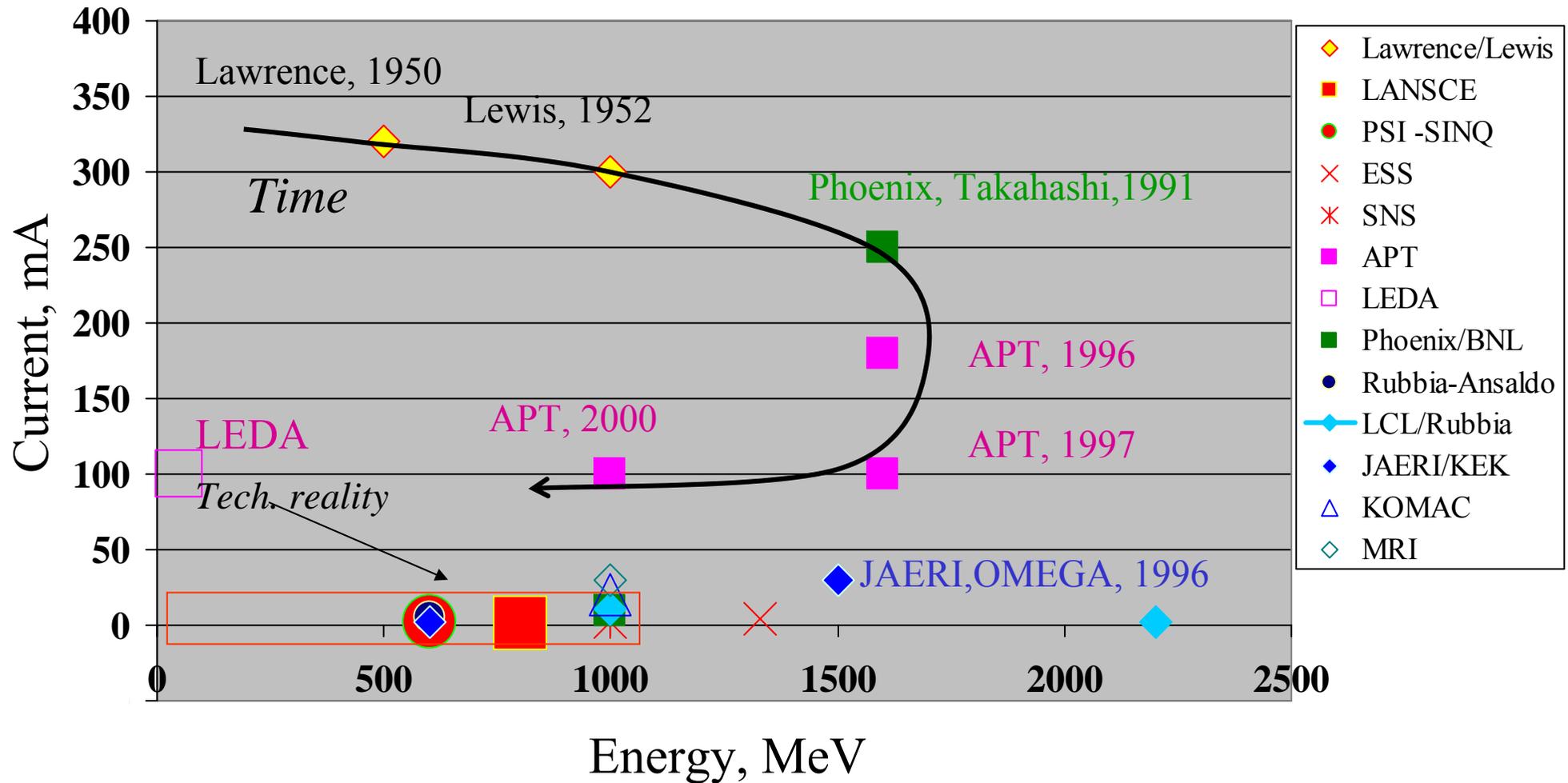
b)





# Accelerator options

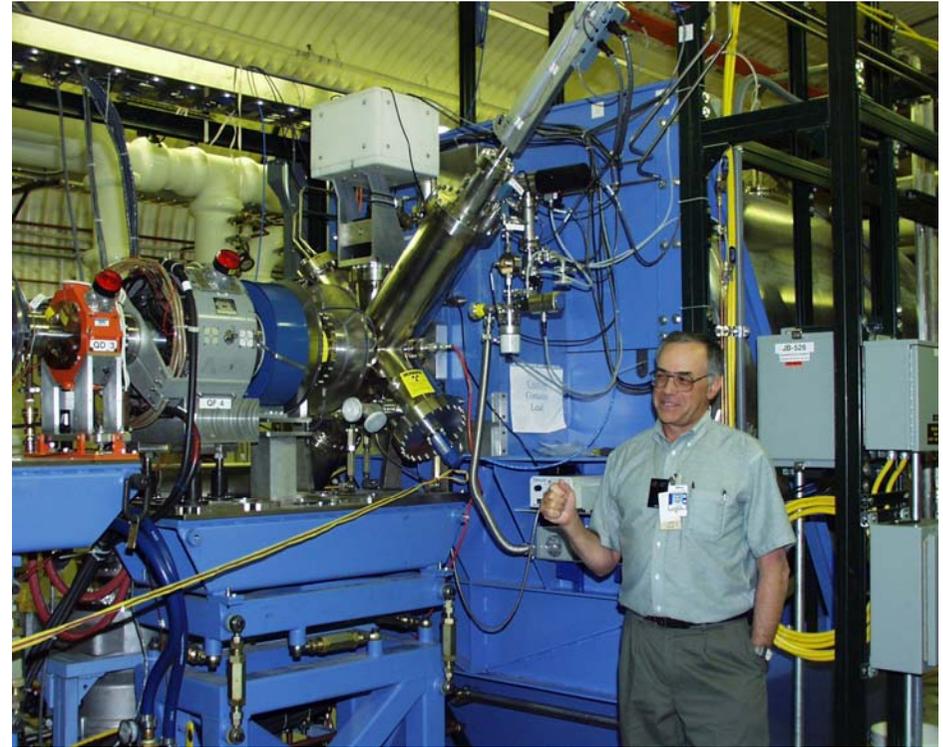
## Accelerators proposed for ATW/APT/ADS/Spallation





# LEDA - facility

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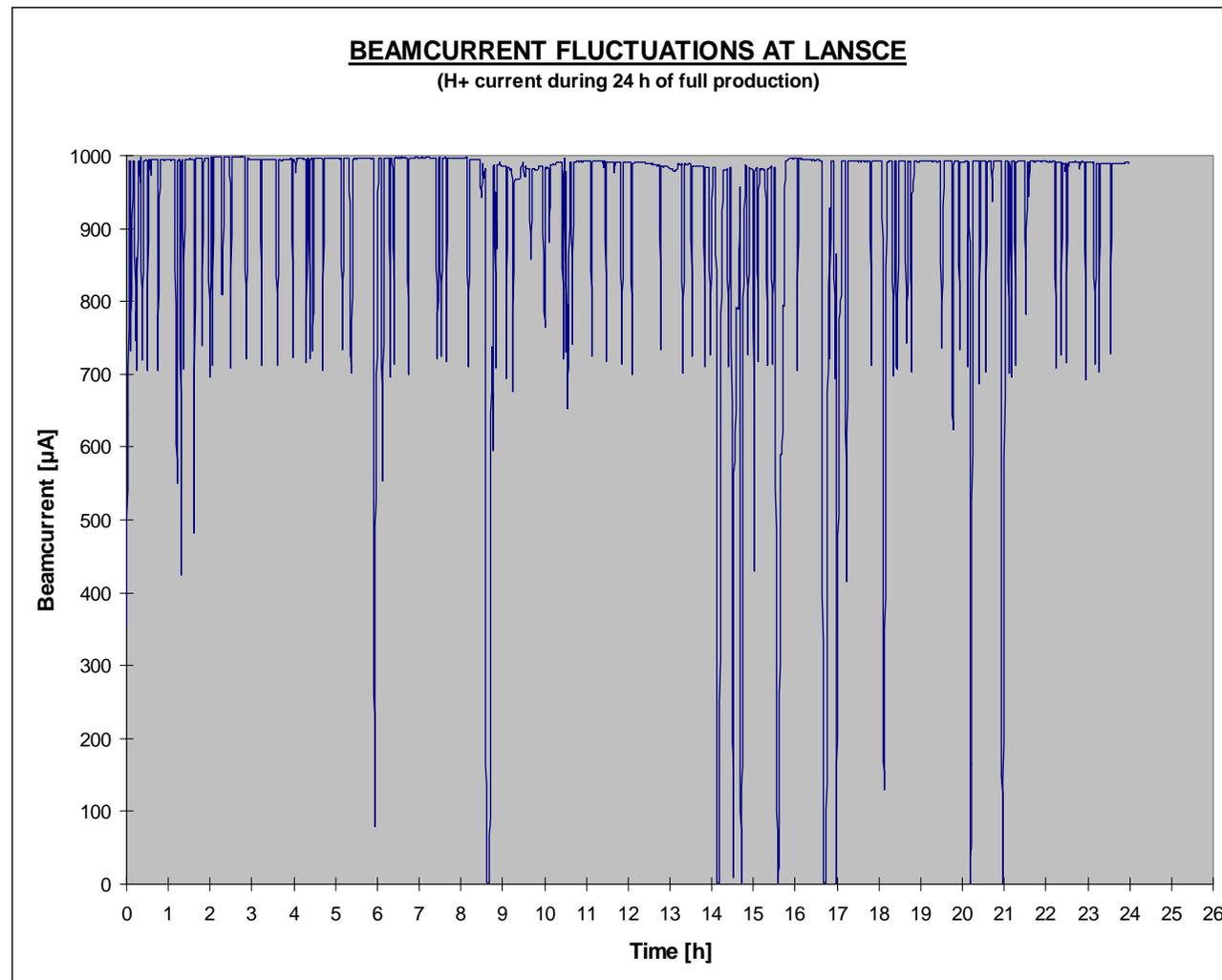




# Accelerator performance

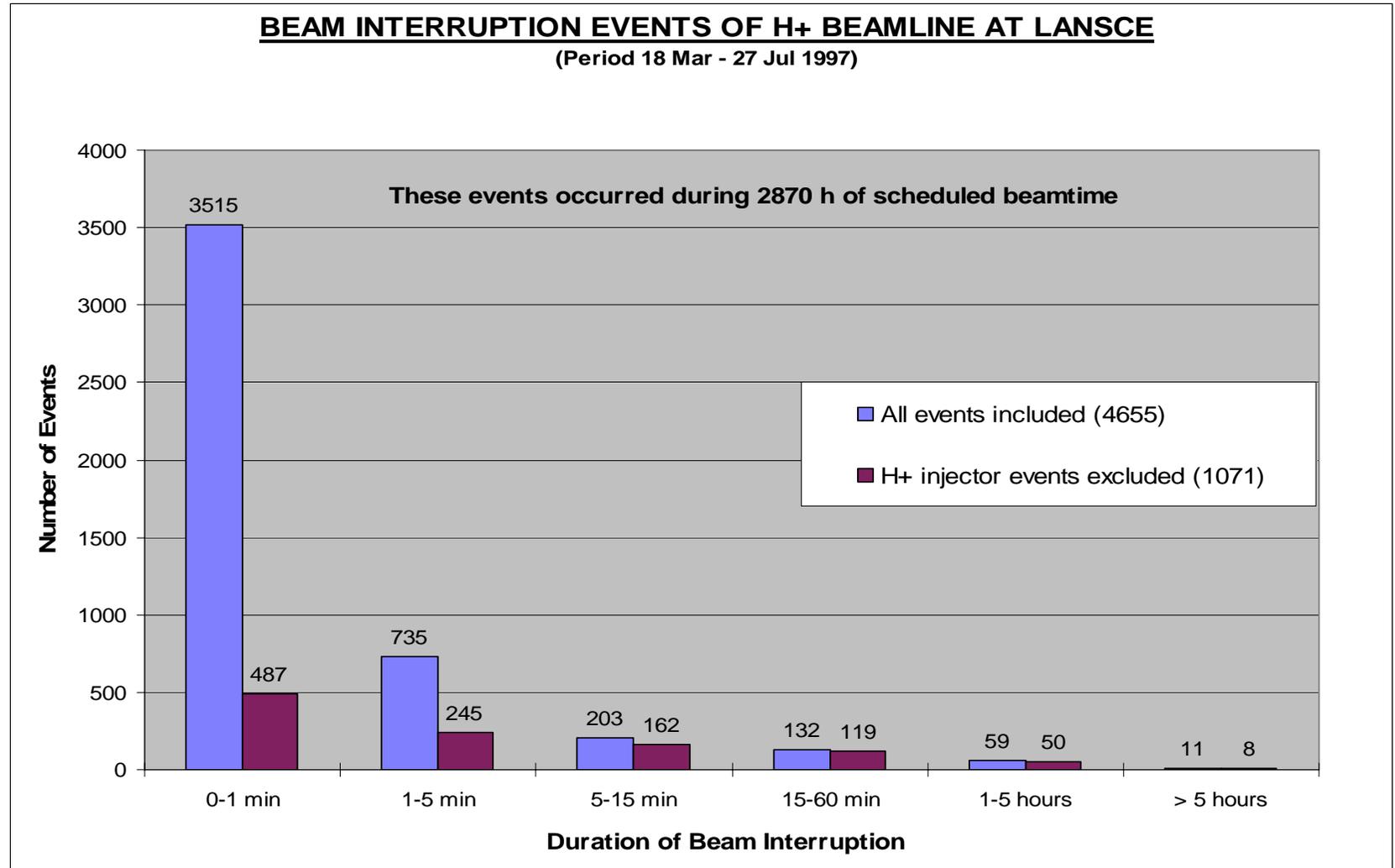
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must improve





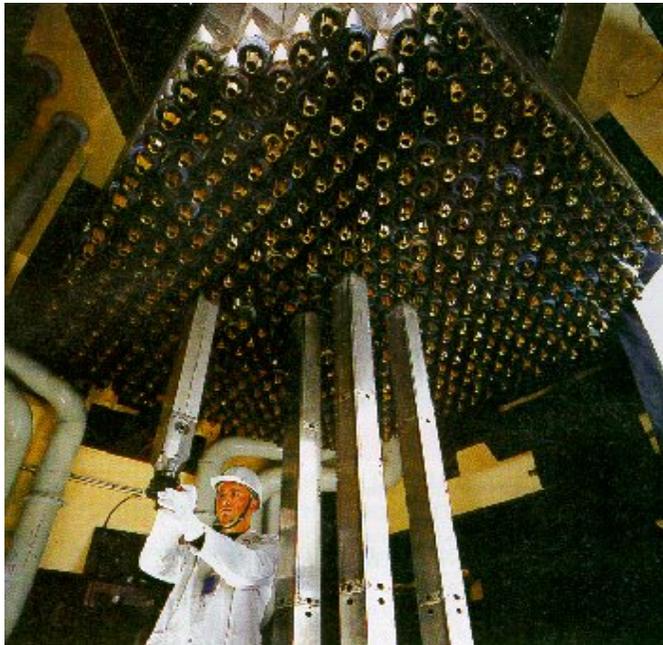
# Beam interruption events at LANSCE





# Integral experiments - the MASURCA Facility based MUSE project

MASURCA is the experimental reactor at CEA/Cadarache dedicated to studies of ADS, in the framework of the MUSE-program (currently MUSE-4).



## Some Characteristics of MASURCA:

- **Loaded with 10.6\*10.6 cm subassemblies**
- **Flexible design**
  - Different fuels can be used (Th, U, Pu)
  - Different coolant media can be simulated (sodium, lead, gas)
  - Different levels of sub-criticality are possible
- **Low Power (air cooled)**

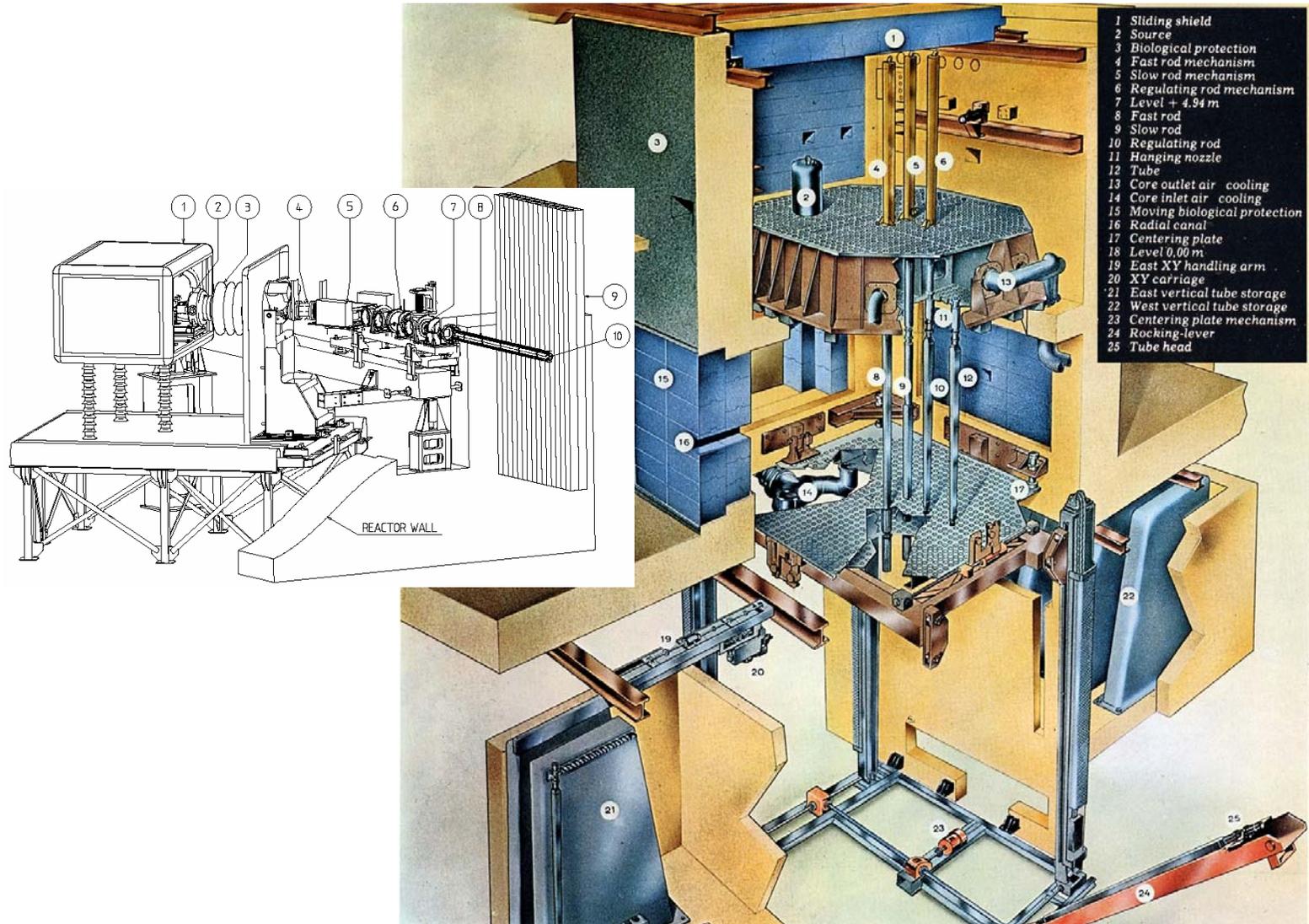
## Objectives with the MUSE Experiments:

- ❑ Experimental Validation of the Main Physical Principles of a Sub-critical System:
- ❑ Validation of Nuclear Data and Calculation Codes:

Instrumentation seminar, April 2004



# MASURCA & MUSE





# Program of MUSE

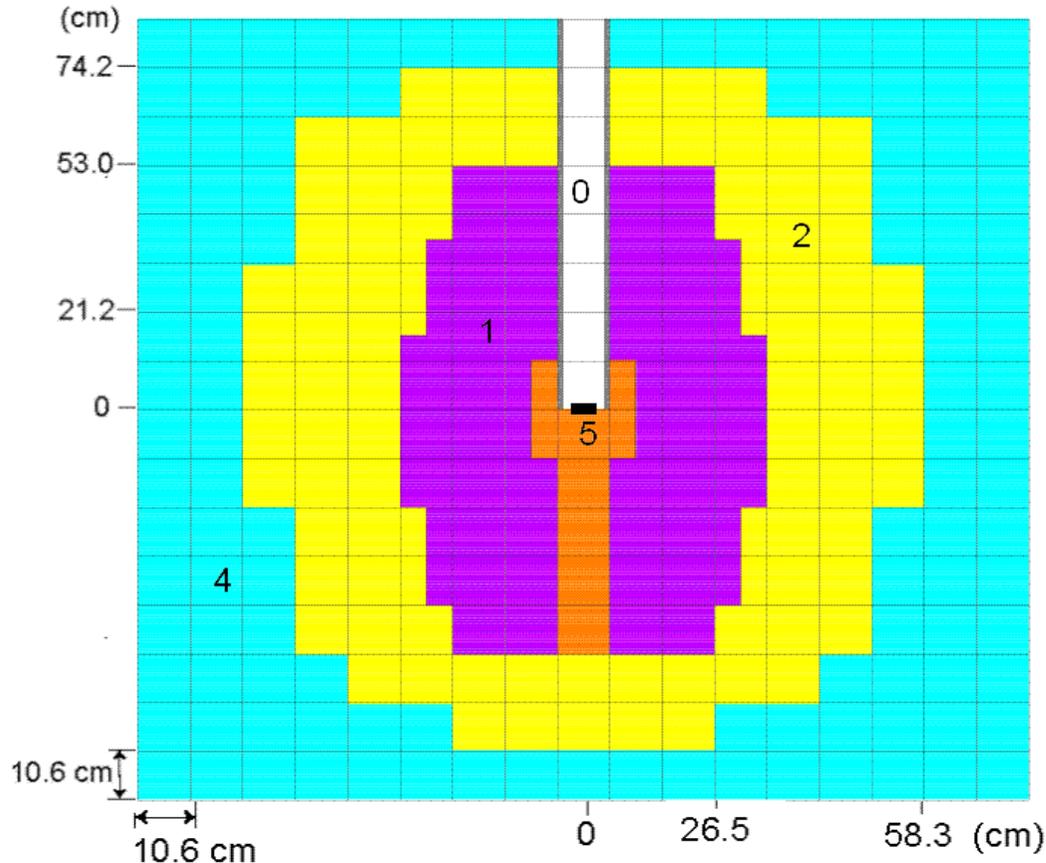
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- Experimental characterisation of important neutronic properties of a multiplying sub-critical media driven by an external source. The properties can be described in terms of reactivity, external source worth, flux and power distributions and neutron spectra etc.
- **Development of sub-criticality measurements and monitoring.**
- Obtaining a database to validate the predictions of the computing codes.
- Identifying possible deficiencies in the data or the methods.
- Comparing different experimental techniques for incineration of long-lived fission products



# The Geometry of MUSE-4

MUSE-4 ( $k_{\text{eff}} \sim 0.97$ )



## Different parts of MASURCA:

- 0: Accelerator Tube (250 keV deuterons)
- Target (Deuterium or Tritium)
  - (D,D) –  $E_n \sim 2.0 - 3.1$  MeV
  - (D,T) –  $E_n \sim 13.1 - 15.2$  MeV
- 1: Fuel + Na-coolant
- 2: Na/SS Reflector
- 3,4: Radial and Axial Shields
- 5: Lead Buffer

## Composition of the Fuel:

- U-238: 72 %
- Pu-239: 21 %
- Pu-240: 5 %
- Small traces of other actinides

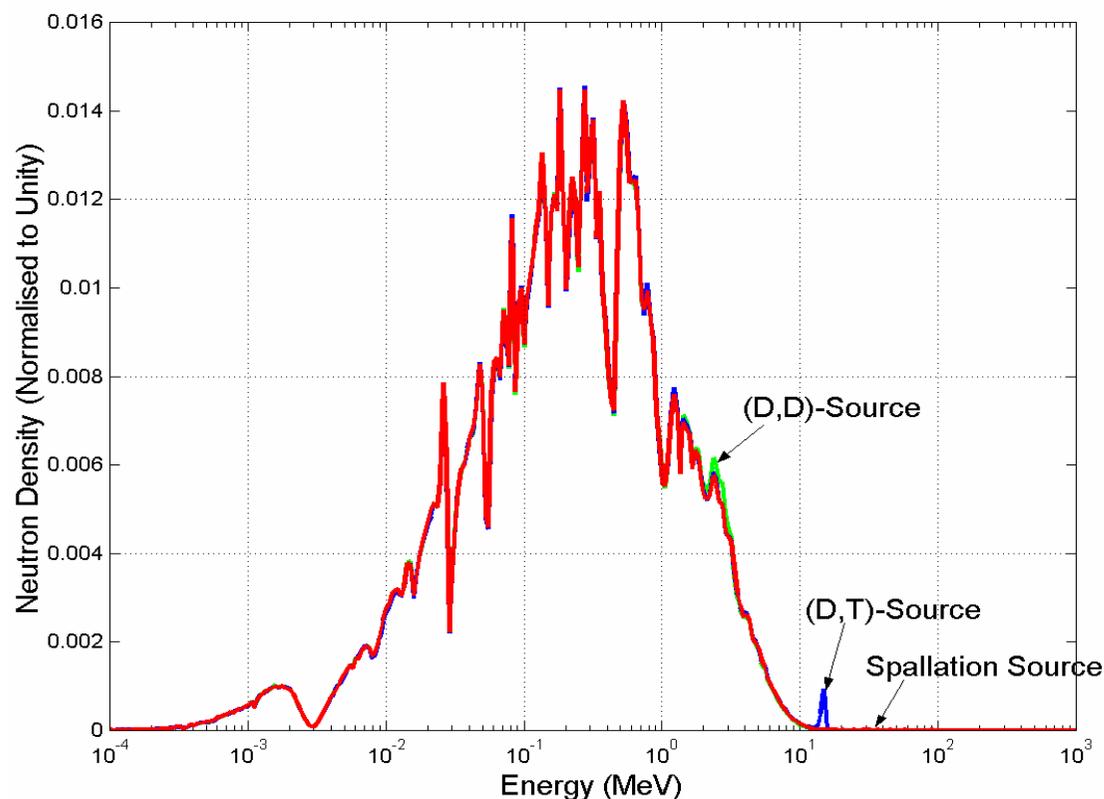
Schematic view of the sub-critical MUSE-4 configuration (seen from above). The accelerator tube is introduced horizontally into the core.

Instrumentation seminar, April 2004



# Results - Neutron Energy Spectra

The spectra were found to be largely dominated by the fission multiplication in the fuel and the origin of the external neutron sources are nearly disappeared.



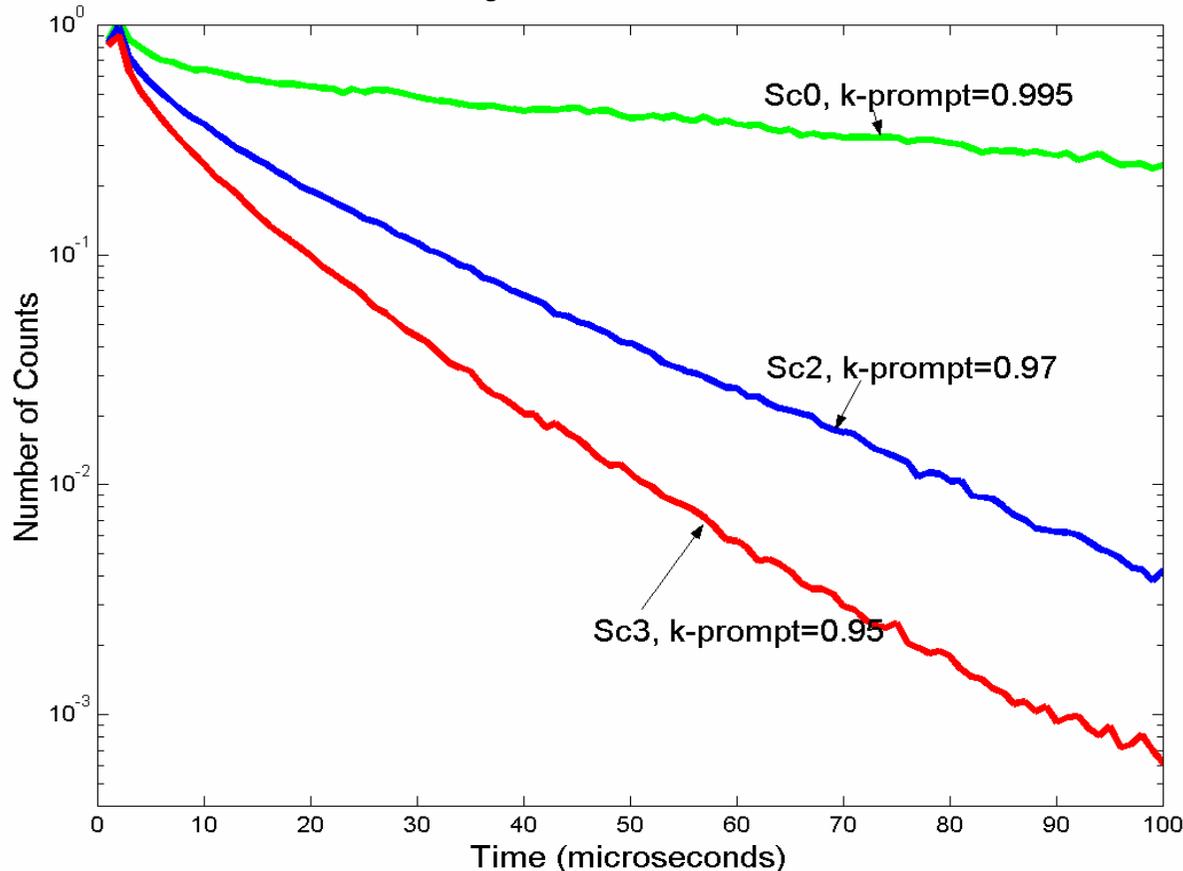
**Conclusion:** Considering only the neutron energy spectrum, the presence of the sources can be considered forgotten in the fuel

Instrumentation seminar, April 2004



# Results – Time Detector Response

Sub-critical reactivity determination with the "Pulsed Neutron Source Method"



Relation governing the prompt decay process after a neutron pulse:

$$N(t) = N_0 e^{-\alpha t}$$

$$k_{prompt} = 1 - \alpha \cdot \Lambda$$

Prompt decay (no delayed neutrons) of a neutron pulse:

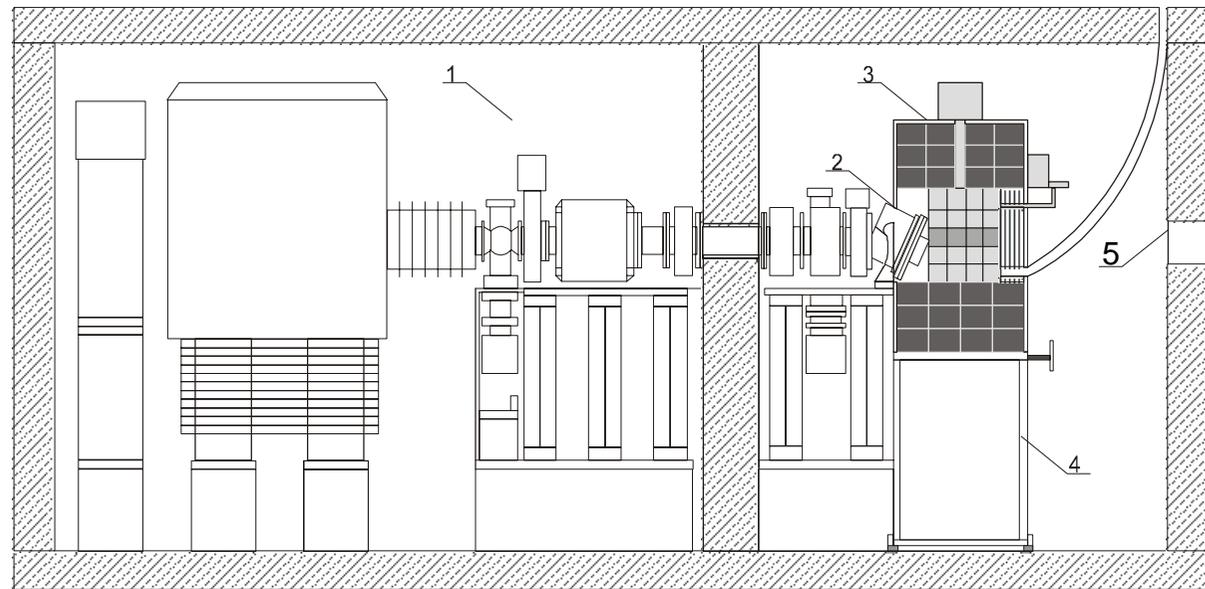
**Conclusion:** Larger sub-criticality  $\rightarrow$  faster decay rate (larger  $\alpha$ )



# Yalina-experiment

**Neutron generator: flux of neutrons ( $2.0 \text{ MeV} < E_n < 3.0 \text{ MeV}$ ) equals approximately to  $2 \cdot 10^{10} \text{ n/s}$  at deuteron current and energy equal to 10 mA and 250 keV resp.**

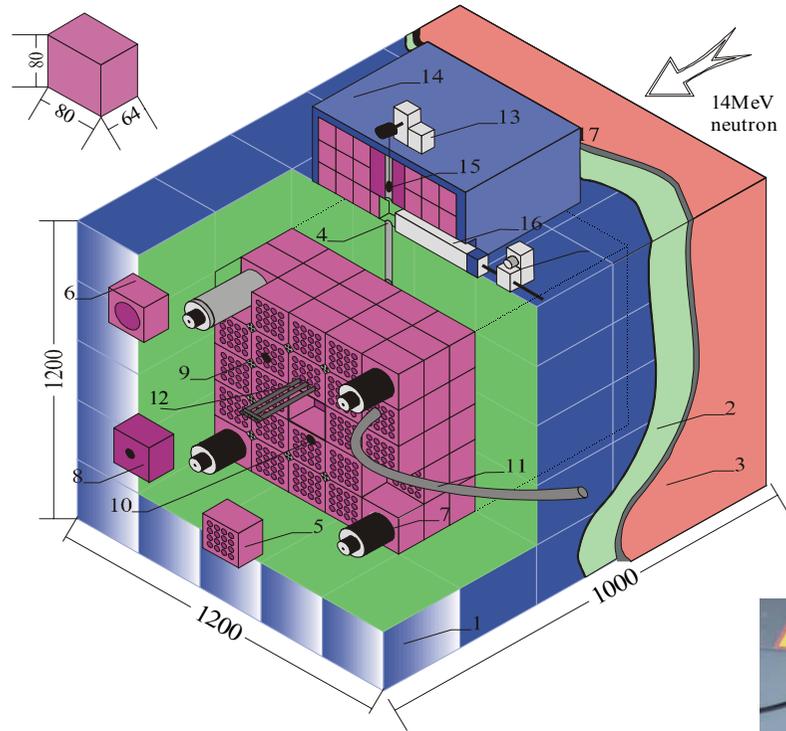
**The duration of the neutron pulse  $\tau$  can be changed from 5  $\mu\text{sec}$  to 100  $\mu\text{sec}$  and the pulse repetition can be changed from 1 to 1 000 Hz.**



The subcritical facility "Yalina": 1 - neutron generator, 2 -  $\text{Ti-}^3\text{H}$  target system, 3 - subcritical assembly, 4 - movable platform, 5 - collimator.

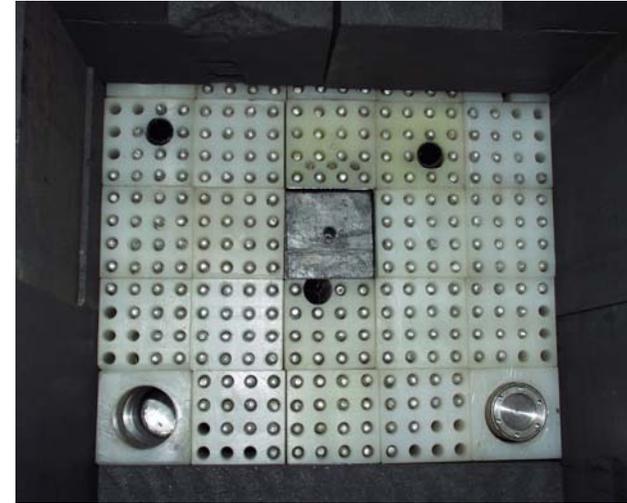


# Yalina set-up



Uranium-polyethylene assembly

- 1 - graphite block
- 2 - cadmium screen
- 3 - covering
- 4 - neutron source channel
- 5 - polyethylene block
- 6 - block of control and protection system
- 7 - neutron sensor
- 8 - lead target block
- 9 - fastener
- 10 - experimental channel
- 11 - rabbit system pipe
- 12 - compensation rods
- 13 - servo-motor of neutron source
- 14 - container with neutron source
- 15 - neutron source
- 16 - damper
- 17 - servo-motor damper





# Yalina objectives

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- Investigation of physics of the subcritical systems driven by a neutron generator,
- Measurements of transmutation rates of the fission products and minor actinides,
- Investigation of spatial kinetics of the subcritical systems with the external neutron sources,
- Validation of the experimental techniques for subcriticality monitoring, neutron spectra measurement etc.
- Investigation of dynamics characteristics of the subcritical systems with the external neutron sources in pulse mode of the neutron generator operation



# SAD facility

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## **S**ubcritical **A**ssembly Driven by Proton Accelerator in **D**ubna

At **J**oint Institute for Nuclear Research

Financing Party: **E**C (Sweden, Germany France, Spain)

Timing: **P**hysical Startup at 2006 – 2007



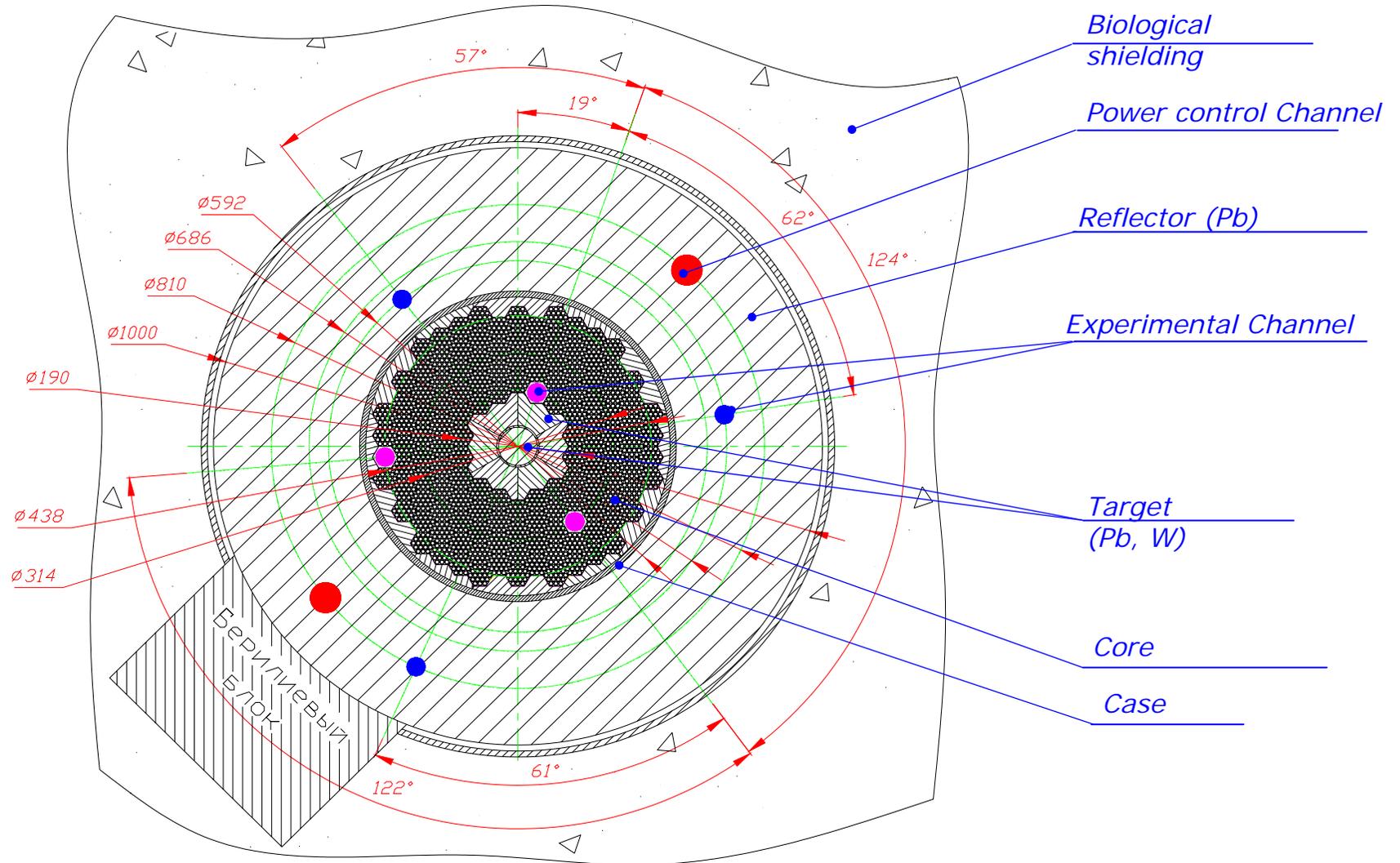
# SAD Basic Data

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- **Proton beam power: 0.5 – 1 kWt**
- **Core thermal power: 15 – 20 kWt**
- **Proton beam direction on target: vertical**
- **Subcritical MOX blanket with  $k_{\text{eff}} \leq 0.95$**
- **$\text{PuO}_2 + \text{UO}_2$  fuel pellets**
- **$\text{PuO}_2 \leq 30\%$**
- **$^{239}\text{Pu}$  content  $\geq 95\%$**
- **Fuel density:  $10.2 \pm 0.2 \text{ g/cm}^3$**
- **Air cooling**



# SAD Core

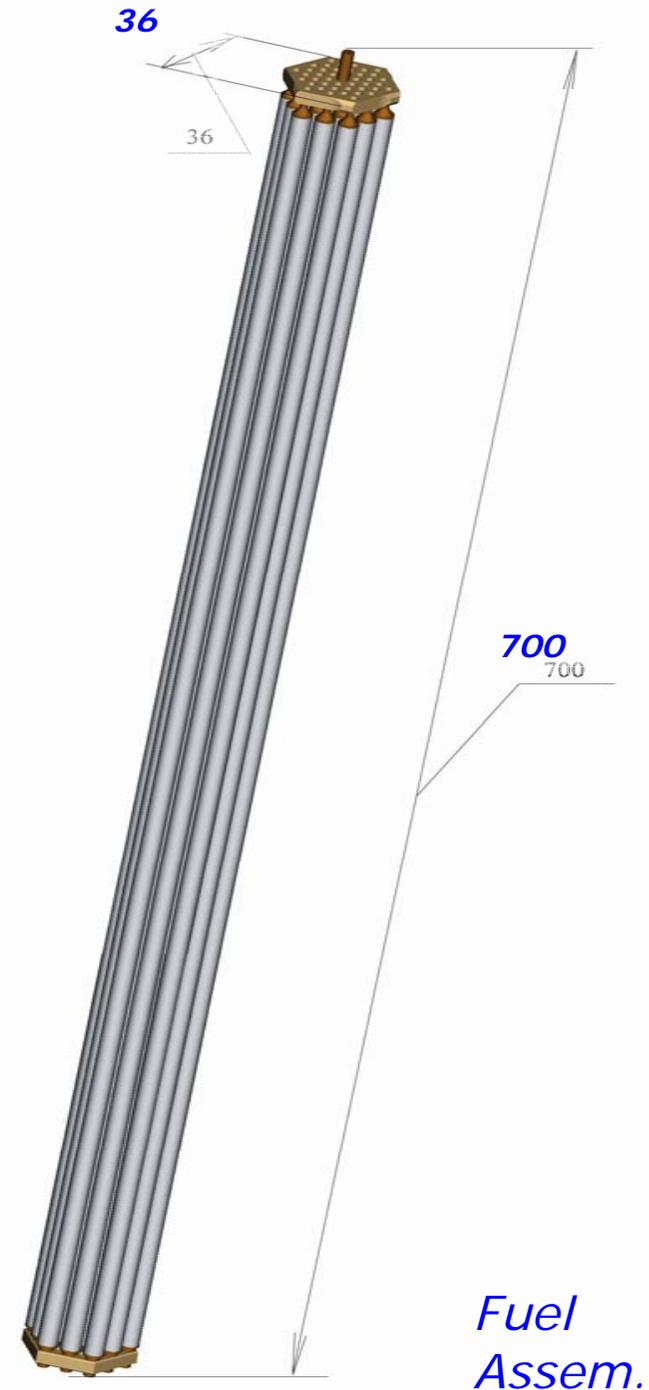




# SAD Core: Fuel Elements

- Number of Fuel Assemblies – 141;
- Number of FE in FA – 19;
- Fuel – (MOX)  $\text{UO}_2$  –  $\text{PuO}_2$
- Fuel density –  $10.2 \text{ g/cm}^3$ ;
- FEA spacing – 36 mm;
- FE spacing – 7.95mm;
- FE clad tube diameter – 6.9mm;
- Clad tube wall thickness – 0.4mm;
- Fuel pellet diameter – 5.95mm;

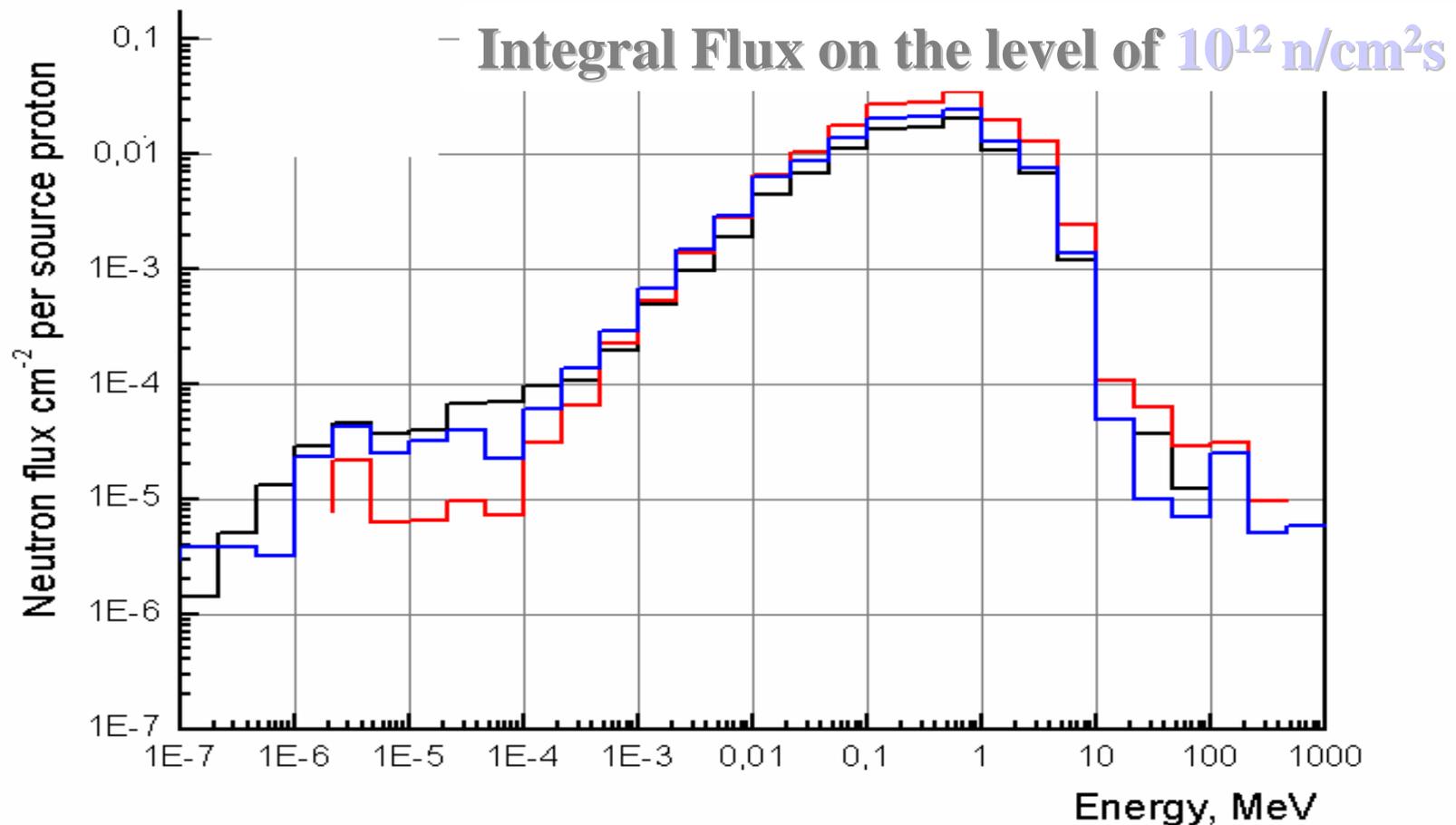
Instrumentation seminar, April 2004





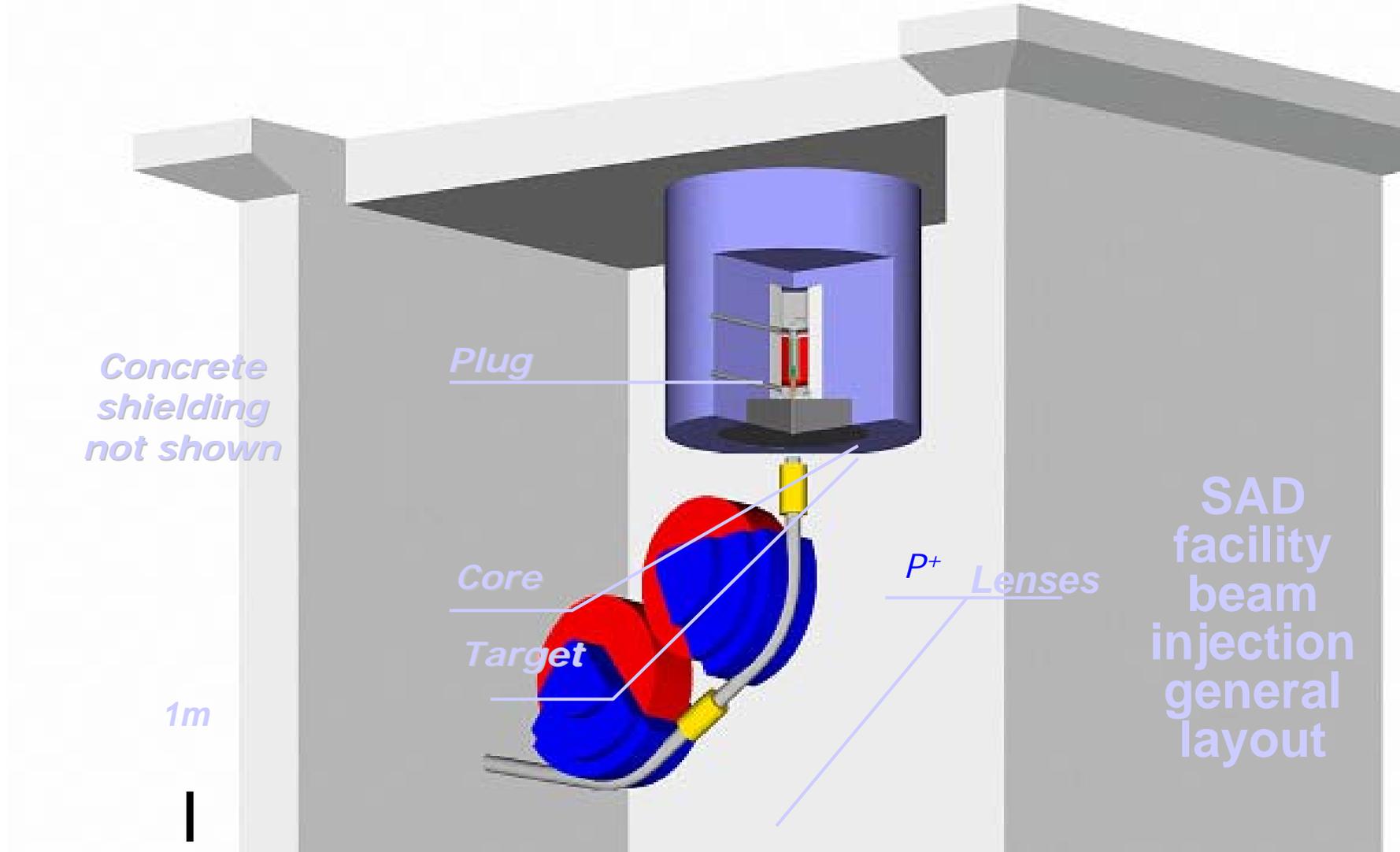
# SAD Neutrons

Neutron spectra at the experimental channel in the middle of core (red - in the center, blue, black - top and bottom correspondingly)





# SAD general layout





# SAD - scientific program

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Studying the problems of target and core integration, including influence of the target size and position on main SAD characteristics

Measurements of absolute value of the SAD power gain and reactivity, computer codes validation

Deep subcriticality measurements and monitoring

Measurements of the kinetic properties of the blanket

Measurement of shielding efficiency (especially in a direction of a primary proton beam)

Studying spatial and energy distributions of neutron field in target and fuel blanket

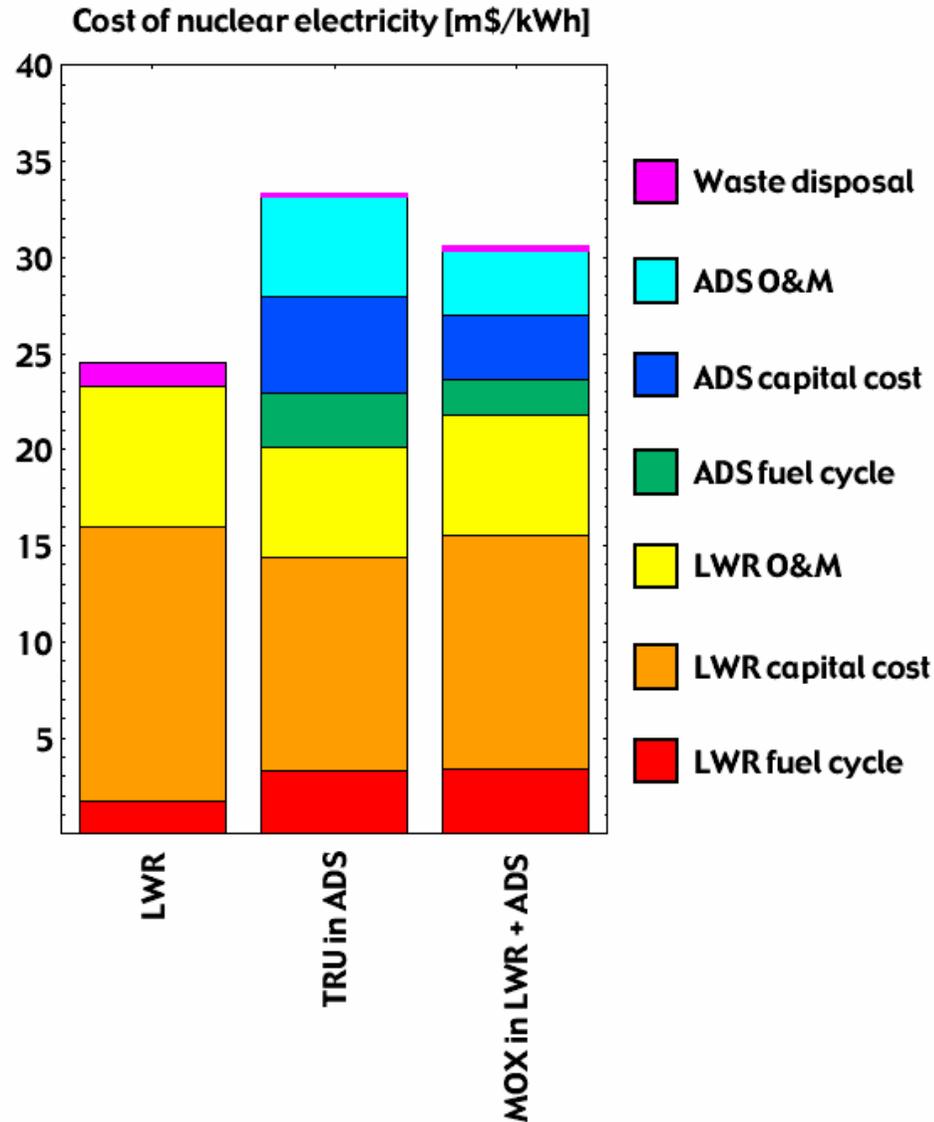
Measurements of transmutation rates for MA and LLFP in different neutron spectra, computer codes validation

Studying the spallation products yields in target using He jet techniques

**VALIDATION EXPERIMENT!!**



# We even do cost/benefit assessments





# Conclusions

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- Instrumental challenges:
  - More basic data on "exotic" isotopes – "cross-section" physics with highly radioactive samples and energies up to GeV
  - Kinetic behaviour of ADS, subcriticality monitoring: very sophisticated and difficult neutron flux measurements covering counting rates in 5-6 order of magnitudes with good precision
  - Correlation measurement
  - New shielding problems



# Conclusions

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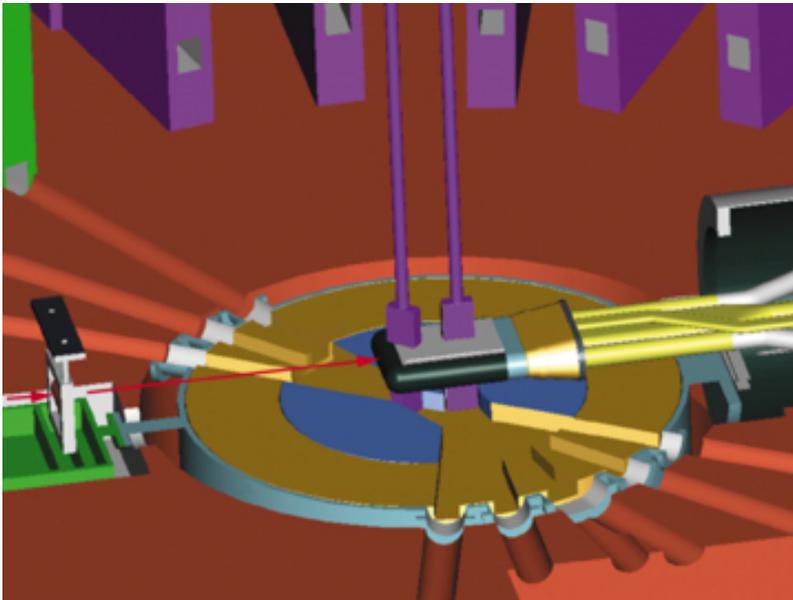
- Synergies:
  - With spallation neutron physics: SNS at USA, KEK/JAERI in Japan, ESS- hopefully
  - With reactor physics
    - Reactivity measurements
    - Fuel development
    - Radiation damages and aging
    - Development of new reactors (Generation IV)



# SNS – project in USA

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US - THE SPALLATION NEUTRON SOURCE (SNS), \$1.3 billion project. Facility under construction at Oak Ridge National Laboratory. Mercury target!



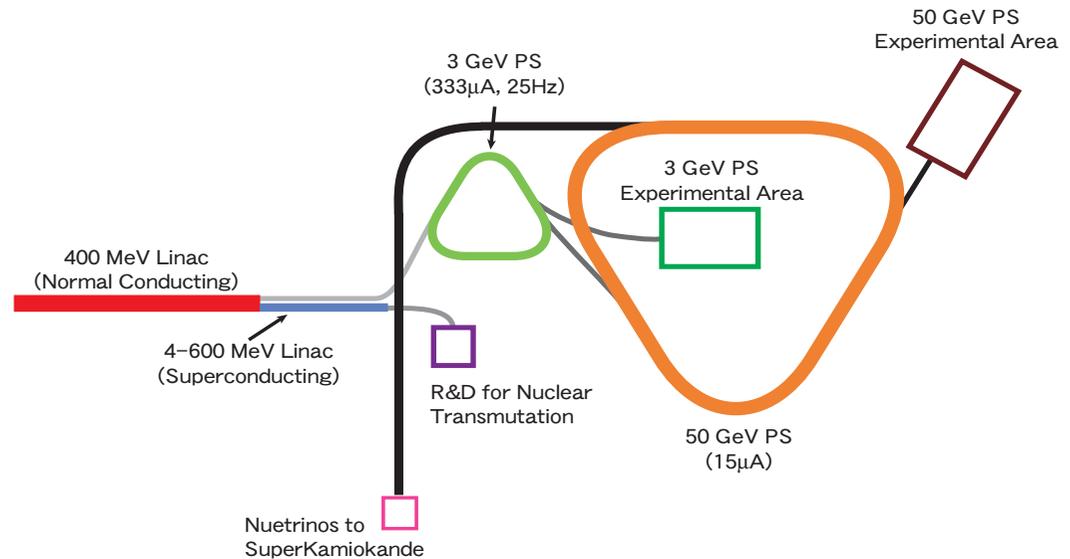


# KEK/JAERI – multipurpose facility

(approved 1.5 G\$ project)

## Major Highlights

- Multi-purpose nuclear-, particle-, materials-, and biological sciences plus nuclear technology development. (ADS for nuclear transmutation)
- World-class facility open to international users.



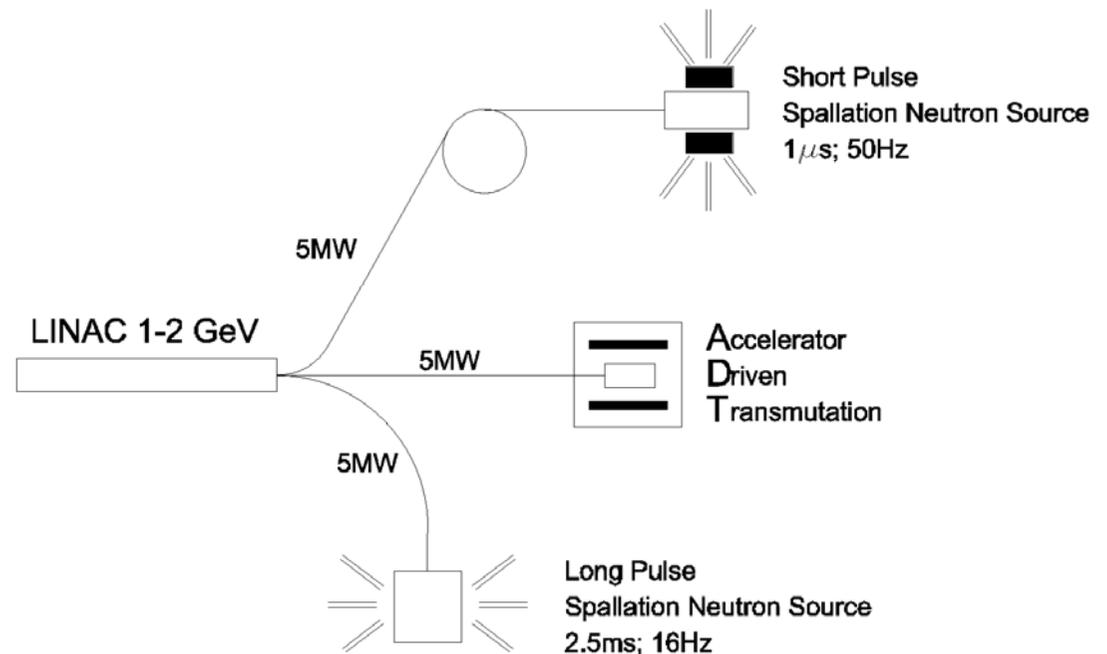


# European Spallation Source

European Spallation Source – ESS, recently the ESS Scandinavian initiative

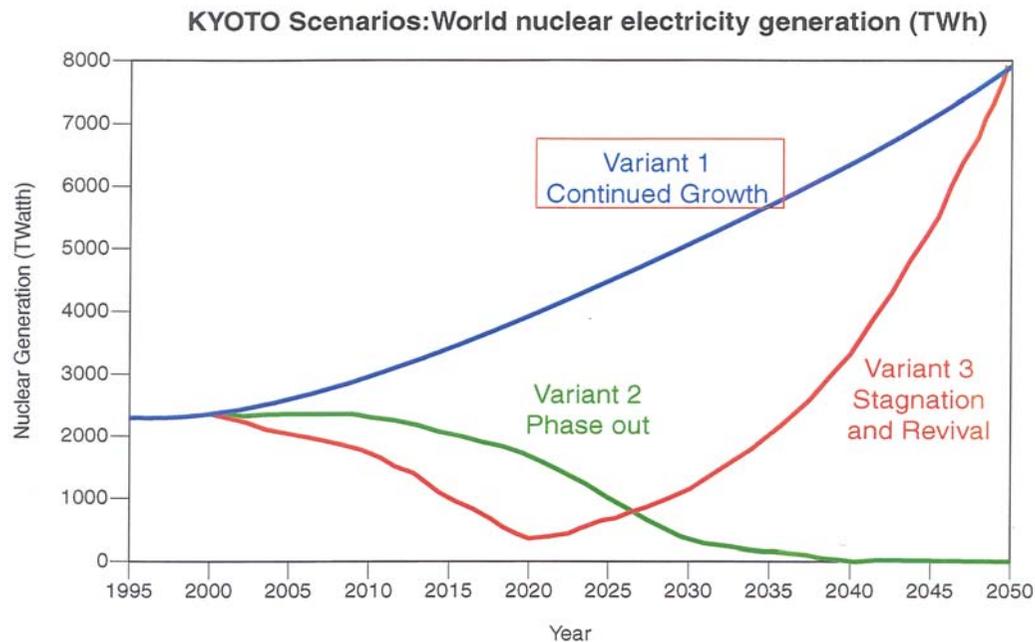


## Principle Applications for Spallation Sources





# Kärnkraften imorgon?



Om scenario 1 eller 3 gäller i framtiden då kommer vi att behöva i världen 1 Yucca Mountain-liknande förvar (70 000 t av HM) per 8 månader eller ett svenskt-liknande förvar varje månad fr.o.m. 2050!!  
**Och vilken slösleri av energirikt U-238!!**

Obs! Kapacitet av existerande idag bearbetningsanläggningar är ungt. 2000 t/år. Bättre teknik MÅSTE utvecklas!!



# Reactor Physics – who we are:

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- W. Gudowski, prof.
- Scientists:
  - Janne Wallenius, doc. (nuclear physics)
  - Jerzy Cetnar, PhD (guest researcher ~2 year) (nuclear physicist, code developer) – just left
  - Vasily Arzhanov, post-doc, reactor physics, Monte Carlo
  - Mikael Jollkonen, chemist
  - Torbjörn Bäck, deltid – reactor simulator
- PhD students:
  - Johan Carlsson, fluid dynamics, safety of ADS – ready, left now
  - Kamil Tucek, ADS design, optimization of neutronics, lic.
  - Per Seltborg, subcritical studies, neutron source efficiency, experimental activities, lic.
  - Christina Lagerstedt, radiation damage
  - Marcus Ericsson, kinetic of ADS, safety
  - Alberto Talamo, Gas cooled reactors
  - Daniel Westlen, neutronics and economy of ADS
  - Jan Dufek, thermal hydraulics
  - Patrick Isaksson, neutron measurements,
- Students:
  - Jitka Zakova
  - Andre Grisell

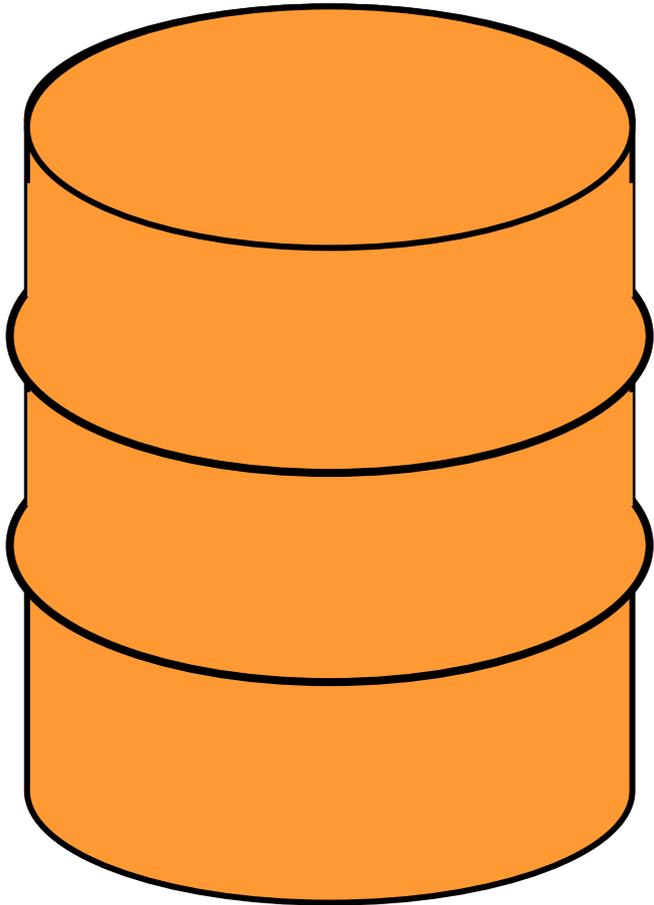


STUDSVIK, March 2003



- Non Destructive Assay

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Problem:  
Nonintrusive determination transuranic  
alpha-emitters inside the waste drums.



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- >7000 drums, 280 litre
  - Drum wall: few mm steel and ~ 10 cm concrete
  - Search for  $^{239}\text{Pu}$  and  $^{240}\text{Pu}$ ,  $^{241}\text{Am}$ , - milligrams!!
  - All alpha emitters with different half-lives
  - Limit of maximum permitted activities
  - **Conclusions:**
    - Different mass limits for different isotopes
$$M \sim T_{1/2} * \text{Activity}$$
    - Neutrons are the best signals to determine the amount of actinides



- Other complementary measurements to be performed:
  - Verification of gamma activity
  - Drum "tomography" with hard X-rays or gammas. Neutron-induced gamma-radiation can be easily utilised!
  - Neutron tomography